

Rolling Crimp Machine Instruction Slotting Machine(HAN-088)

1.Basic information

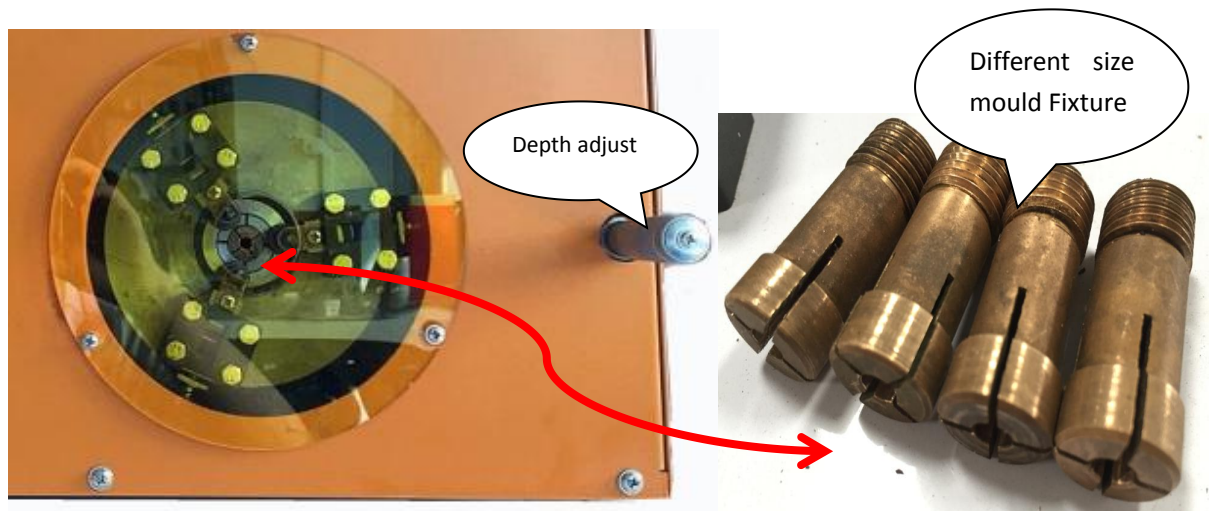
Size	3mm/4mm/5mm/6mm
Power	130W
Voltage	220V
Weight	45KG
Dimension	470*450*450mm (length*width*height)



2.Machine setup method

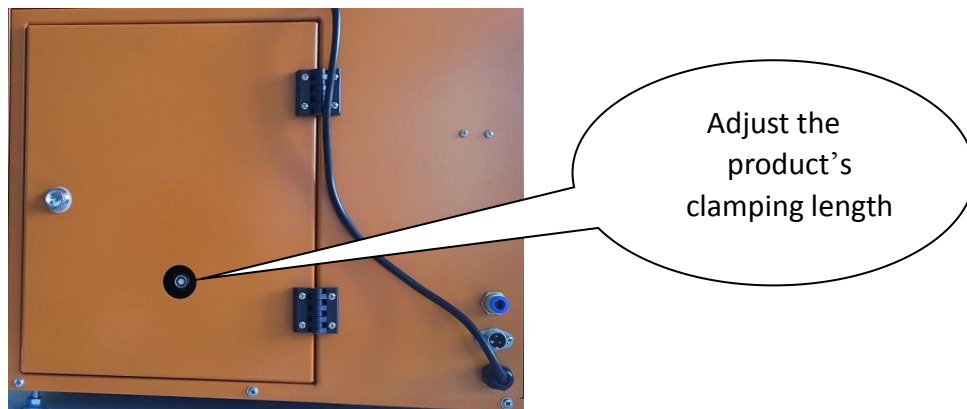
Turn on the power, link start switch and power indicator display. Then set the working time of a single product (common product is 6S), clear according to the working quantity counter RST, adjust the working air pressure to 3-6kgf, adjust the pressure regulating valve (Clockwise is supercharged, counterclockwise is decompression.).

3. Install mould



Select the corresponding product diameter mold, install the mold, adjust the clamping length, turn on the air source, and adjust the depth of the groove.

The depth adjuster should be gradually adjusted from shallow (small) to deep (large), and the scale from small (shallow) to large (deep).



4. Problems solving

- (1) Product has traces: Mold specifications do not match
- (2) Rotation of product parts: Mold diameter is too large
- (3) Depth of groove is not enough: Check air pressure and working time