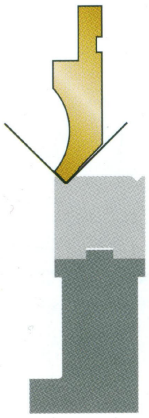
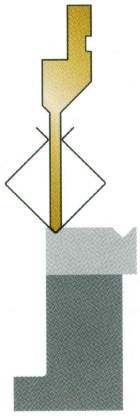
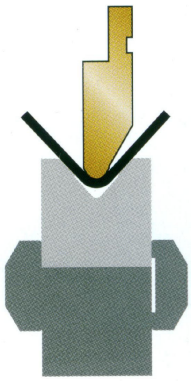
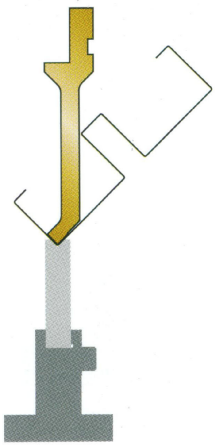
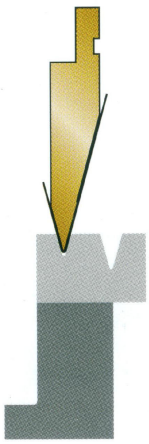
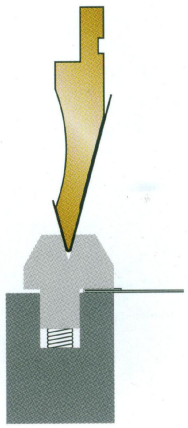
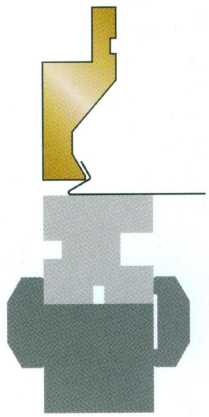
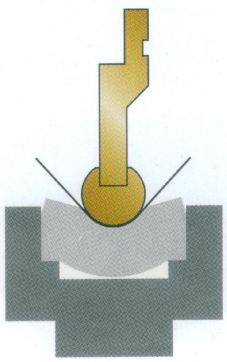
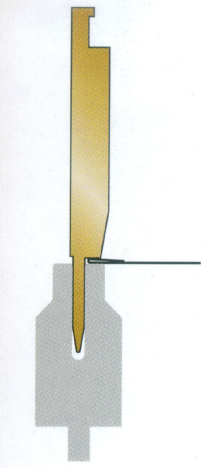
# PRESS BRAKE TOOLING & SHEAR BLADE

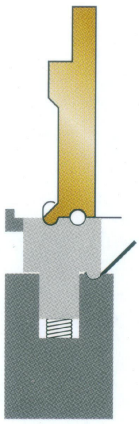
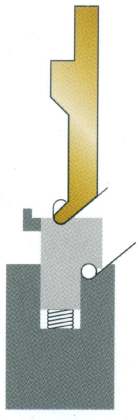
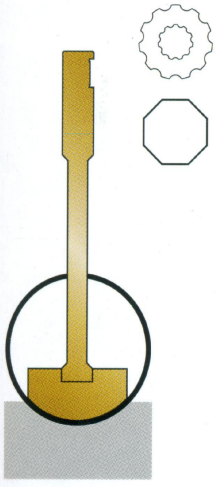
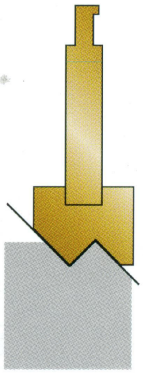
TIANSHUI METALFORMING MACHINE TOOL CO.,LTD.

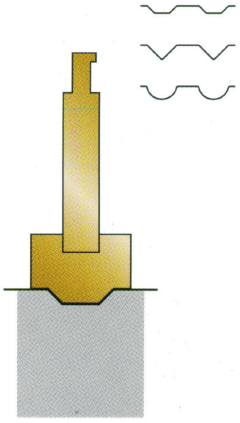



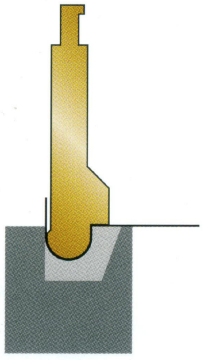






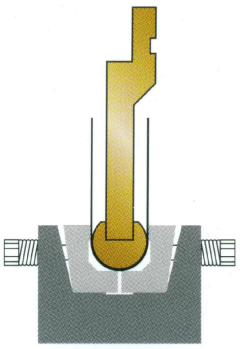



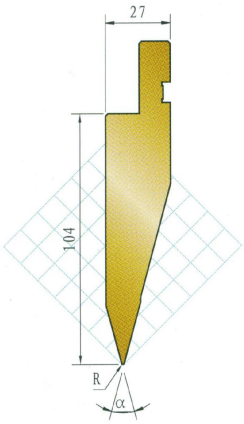







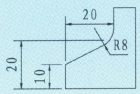




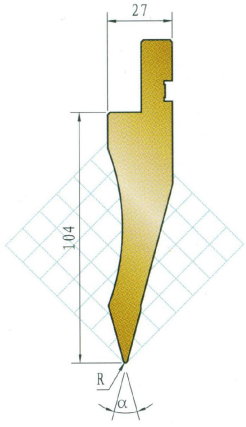
材料: 42CrMo



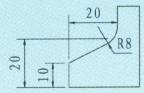

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L1041. 30. 06 | 30° | 0. 6 | 100TON/M |
| L1041. 30. 06F | 30° | 0. 6 | 30TON/M |



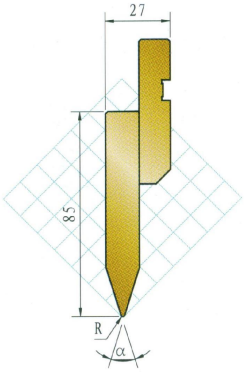

材料: 42CrMo




| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L1042. 30. 08 | 30° | 0. 8 | 60TON/M |
| L1042. 30. 08F | 30° | 0. 8 | 30TON/M |

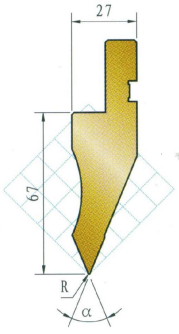



材料: 42CrMo

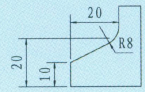



| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L085. 35. 08 | 35° | 0. 8 | 100TON/M |

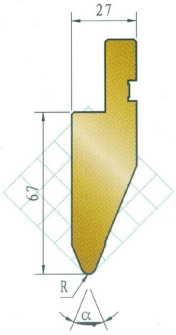
材料: 42CrMo




| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L067. 45. 04 | 45° | 0. 4 | 60TON/M |
| L067. 45. 15 | 45° | 1. 5 | 60TON/M |
| L067. 45. 04F | 45° | 0. 4 | 30TON/M |
| L067. 45. 15F | 45° | 1. 5 | 30TON/M |

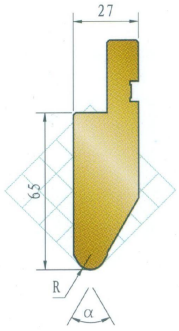



材料: 42CrMo




| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L067. 45. 30 | 45° | 3. 0 | 100TON/M |

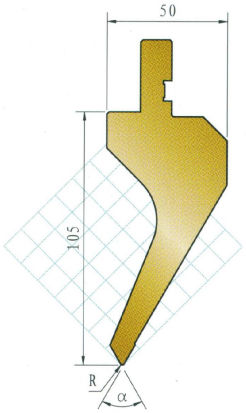
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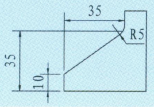

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L065. 60. 60 | 60° | 6. 0 | 100TON/M |

# EU Type Punches

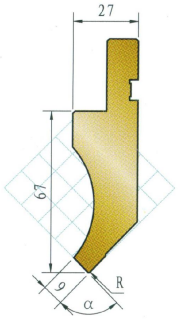
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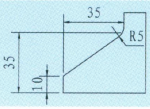

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L105. 60. 08 | 60° | 0. 8 | 60TON/M |
| L105. 60. 20 | 60° | 2. 0 | 60TON/M |
| L105. 60. 08F | 60° | 0. 8 | 45TON/M |
| L105. 60. 20F | 60° | 2. 0 | 45TON/M |



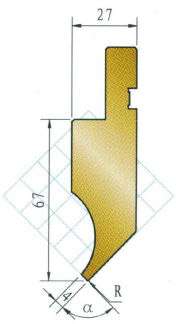

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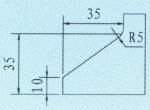

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L0671. 88. 02 | 88° | 0. 2 | 100TON/M |
| L0671. 88. 06 | 88° | 0. 6 | 100TON/M |
| L067. 88. 08 | 88° | 0. 8 | 100TON/M |
| L067. 88. 15 | 88° | 1. 5 | 100TON/M |
| L067. 88. 30 | 88° | 3. 0 | 100TON/M |
| L0671. 88. 02F | 88° | 0. 2 | 45TON/M |
| L0671. 88. 06F | 88° | 0. 6 | 45TON/M |
| L067. 88. 08F | 88° | 0. 8 | 45TON/M |
| L067. 88. 15F | 88° | 1. 5 | 45TON/M |
| L067. 88. 30F | 88° | 3. 0 | 45TON/M |



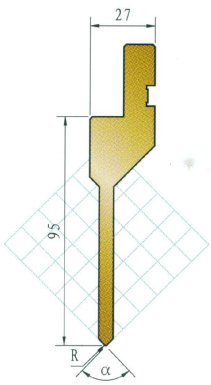

材料: 42CrMo



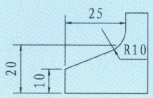

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L0672. 88. 02 | 88° | 0. 2 | 20TON/M |
| L0672. 88. 06 | 88° | 0. 6 | 20TON/M |
| L0672. 88. 02F | 88° | 0. 2 | 11TON/M |
| L0672. 88. 06F | 88° | 0. 6 | 11TON/M |



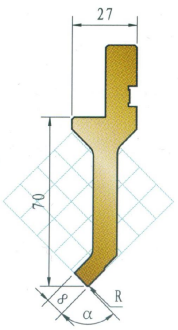

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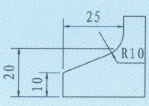

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L095. 88. 06 | 88° | 0. 6 | 50TON/M |
| L095. 88. 06F | 88° | 0. 6 | 12TON/M |



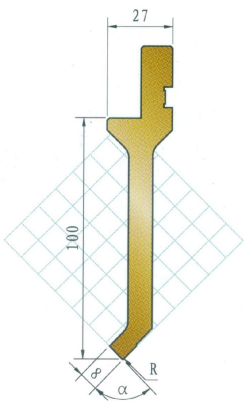

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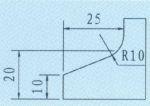

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L0701. 88. 06 | 88° | 0. 6 | 30TON/M |
| L0701. 88. 06F | 88° | 0. 6 | 15TON/M |



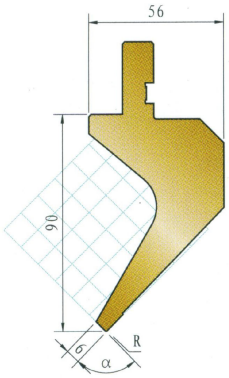

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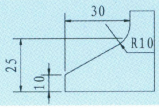

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L100. 88. 06 | 88° | 0. 6 | 30TON/M |
| L100. 88. 06F | 88° | 0. 6 | 15TON/M |



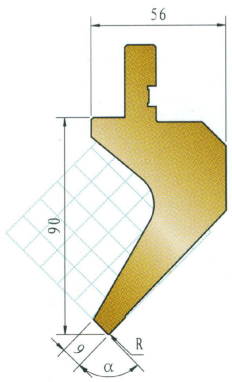
材料: 42CrMo



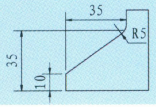

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L0901.88.02 | 88° | 0.2 | 50TON/M |
| L0901.88.06 | 88° | 0.6 | 50TON/M |
| L0901.88.08 | 88° | 0.8 | 50TON/M |
| L0901.88.15 | 88° | 1.5 | 50TON/M |
| L0901.88.30 | 88° | 3.0 | 50TON/M |
| L0901.88.02F | 88° | 0.2 | 30TON/M |
| L0901.88.06F | 88° | 0.6 | 30TON/M |
| L0901.88.08F | 88° | 0.8 | 30TON/M |
| L0901.88.15F | 88° | 1.5 | 30TON/M |
| L0901.88.30F | 88° | 3.0 | 30TON/M |



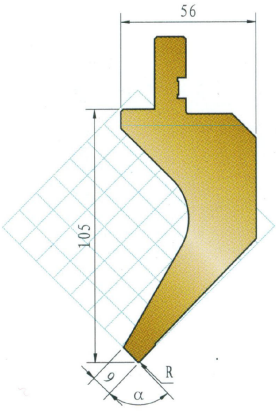

材料: 42CrMo



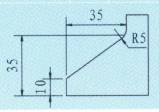

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L0902.88.02 | 88° | 0.2 | 70TON/M |
| L0902.88.06 | 88° | 0.6 | 70TON/M |
| L0902.88.08 | 88° | 0.8 | 70TON/M |
| L0902.88.15 | 88° | 1.5 | 70TON/M |
| L0902.88.30 | 88° | 3.0 | 70TON/M |
| L0902.88.02F | 88° | 0.2 | 45TON/M |
| L0902.88.06F | 88° | 0.6 | 45TON/M |
| L0902.88.08F | 88° | 0.8 | 45TON/M |
| L0902.88.15F | 88° | 1.5 | 45TON/M |
| L0902.88.30F | 88° | 3.0 | 45TON/M |



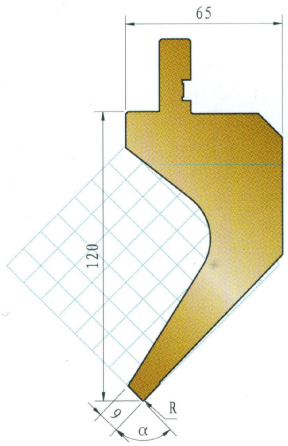

材料: 42CrMo



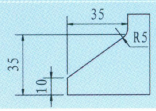

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L105.88.02 | 88° | 0.2 | 50TON/M |
| L105.88.06 | 88° | 0.6 | 50TON/M |
| L105.88.08 | 88° | 0.8 | 50TON/M |
| L105.88.15 | 88° | 1.5 | 50TON/M |
| L105.88.30 | 88° | 3.0 | 50TON/M |
| L105.88.02F | 88° | 0.2 | 45TON/M |
| L105.88.06F | 88° | 0.6 | 45TON/M |
| L105.88.08F | 88° | 0.8 | 45TON/M |
| L105.88.15F | 88° | 1.5 | 45TON/M |
| L105.88.30F | 88° | 3.0 | 45TON/M |



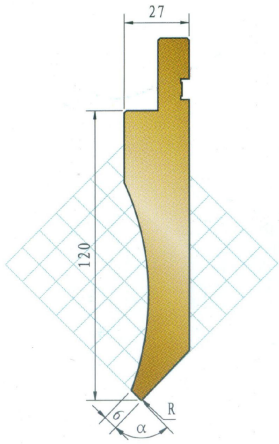

材料: 42CrMo



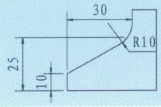

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L120.88.02 | 88° | 0.2 | 50TON/M |
| L120.88.06 | 88° | 0.6 | 50TON/M |
| L120.88.08 | 88° | 0.8 | 50TON/M |
| L120.88.15 | 88° | 1.5 | 50TON/M |
| L120.88.30 | 88° | 3.0 | 50TON/M |
| L120.88.02F | 88° | 0.2 | 45TON/M |
| L120.88.06F | 88° | 0.6 | 45TON/M |
| L120.88.08F | 88° | 0.8 | 45TON/M |
| L120.88.15F | 88° | 1.5 | 45TON/M |
| L120.88.30F | 88° | 3.0 | 45TON/M |



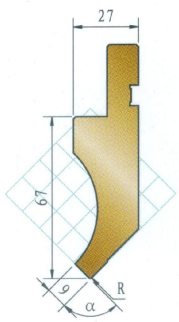

材料: 42CrMo



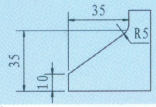

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L1201.88.05 | 88° | 0.5 | 70TON/M |
| L1201.88.08 | 88° | 0.8 | 70TON/M |
| L1201.88.10 | 88° | 1.0 | 70TON/M |
| L1201.88.15 | 88° | 1.5 | 70TON/M |
| L1201.88.05F | 88° | 0.5 | 45TON/M |
| L1201.88.08F | 88° | 0.8 | 45TON/M |
| L1201.88.10F | 88° | 1.0 | 45TON/M |
| L1201.88.15F | 88° | 1.5 | 45TON/M |



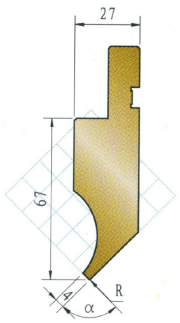

材料: 42CrMo



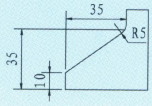

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L0671.90.02 | 90° | 0.2 | 100TON/M |
| L0671.90.06 | 90° | 0.6 | 100TON/M |
| L067.90.08 | 90° | 0.8 | 100TON/M |
| L067.90.15 | 90° | 1.5 | 100TON/M |
| L067.90.30 | 90° | 3.0 | 100TON/M |
| L0671.90.02F | 90° | 0.2 | 45TON/M |
| L0671.90.06F | 90° | 0.6 | 45TON/M |
| L067.90.08F | 90° | 0.8 | 45TON/M |
| L067.90.15F | 90° | 1.5 | 45TON/M |
| L067.90.30F | 90° | 3.0 | 45TON/M |



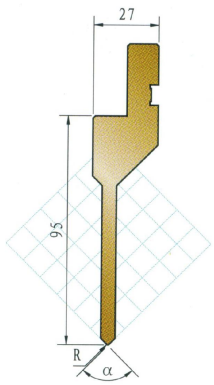
材料: 42CrMo



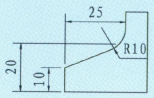

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L0672. 90. 02 | 90° | 0. 2 | 20TON/M |
| L0672. 90. 06 | 90° | 0. 6 | 20TON/M |
| L0672. 90. 02F | 90° | 0. 2 | 11TON/M |
| L0672. 90. 06F | 90° | 0. 6 | 11TON/M |



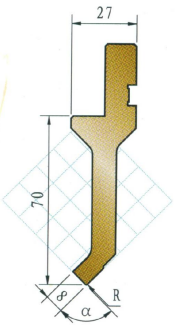

材料: 42CrMo



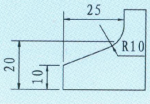

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L095. 90. 06 | 90° | 0. 6 | 50TON/M |
| L095. 90. 06F | 90° | 0. 6 | 12TON/M |



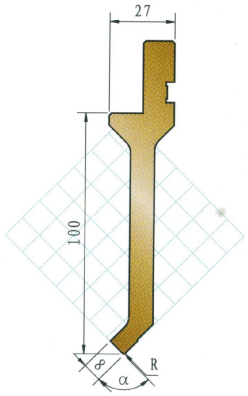

材料: 42CrMo



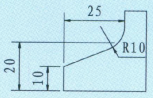

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L070. 90. 06 | 90° | 0. 6 | 30TON/M |
| L070. 90. 06F | 90° | 0. 6 | 10TON/M |



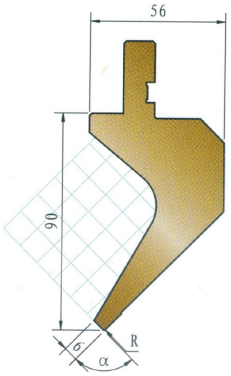

材料: 42CrMo



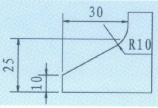

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L100. 90. 06 | 90° | 0. 6 | 30TON/M |
| L100. 90. . 06F | 90° | 0. 6 | 15TON/M |



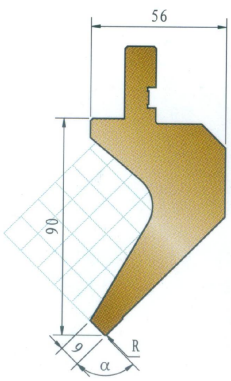

材料: 42CrMo



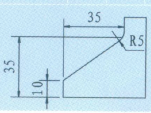

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L0901. 90. 02 | 90° | 0. 2 | 50TON/M |
| L0901. 90. 06 | 90° | 0. 6 | 50TON/M |
| L0901. 90. 08 | 90° | 0. 8 | 50TON/M |
| L0901. 90. 15 | 90° | 1. 5 | 50TON/M |
| L0901. 90. 30 | 90° | 3. 0 | 50TON/M |
| L0901. 90. 02F | 90° | 0. 2 | 30TON/M |
| L0901. 90. 06F | 90° | 0. 6 | 30TON/M |
| L0901. 90. 08F | 90° | 0. 8 | 30TON/M |
| L0901. 90. 15F | 90° | 1. 5 | 30TON/M |
| L0901. 90. 30F | 90° | 3. 0 | 30TON/M |



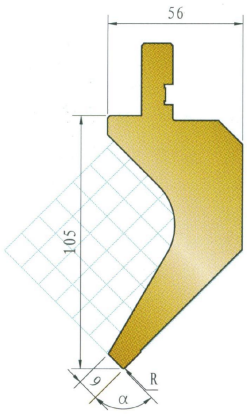

材料: 42CrMo



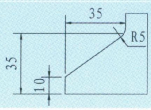

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L0902. 90. 02 | 90° | 0. 2 | 70TON/M |
| L0902. 90. 06 | 90° | 0. 6 | 70TON/M |
| L0902. 90. 08 | 90° | 0. 8 | 70TON/M |
| L0902. 90. 15 | 90° | 1. 5 | 70TON/M |
| L0902. 90. 30 | 90° | 3. 0 | 70TON/M |
| L0902. 90. 02F | 90° | 0. 2 | 45TON/M |
| L0902. 90. 06F | 90° | 0. 6 | 45TON/M |
| L0902. 90. 08F | 90° | 0. 8 | 45TON/M |
| L0902. 90. 15F | 90° | 1. 5 | 45TON/M |
| L0902. 90. 30F | 90° | 3. 0 | 45TON/M |



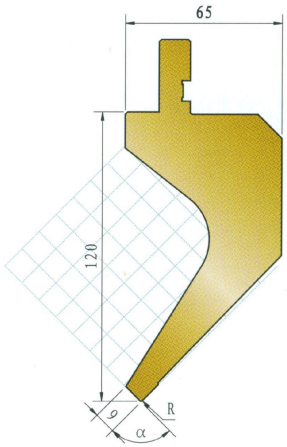
材料: 42CrMo



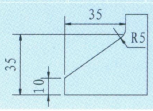

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L105. 90. 02 | 90° | 0. 2 | 50TON/M |
| L105. 90. 06 | 90° | 0. 6 | 50TON/M |
| L105. 90. 08 | 90° | 0. 8 | 50TON/M |
| L105. 90. 15 | 90° | 1. 5 | 50TON/M |
| L105. 90. 30 | 90° | 3. 0 | 50TON/M |
| L105. 90. 02F | 90° | 0. 2 | 45TON/M |
| L105. 90. 06F | 90° | 0. 6 | 45TON/M |
| L105. 90. 08F | 90° | 0. 8 | 45TON/M |
| L105. 90. 15F | 90° | 1. 5 | 45TON/M |
| L105. 90. 30F | 90° | 3. 0 | 45TON/M |




材料: 42CrMo

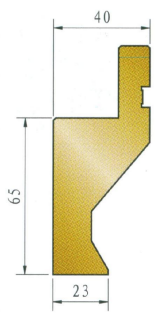



| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L120. 90. 02 | 90° | 0. 2 | 50TON/M |
| L120. 90. 06 | 90° | 0. 6 | 50TON/M |
| L120. 90. 08 | 90° | 0. 8 | 50TON/M |
| L120. 90. 15 | 90° | 1. 5 | 50TON/M |
| L120. 90. 30 | 90° | 3. 0 | 50TON/M |
| L120. 90. 02F | 90° | 0. 2 | 45TON/M |
| L120. 90. 06F | 90° | 0. 6 | 45TON/M |
| L120. 90. 08F | 90° | 0. 8 | 45TON/M |
| L120. 90. 15F | 90° | 1. 5 | 45TON/M |
| L120. 90. 30F | 90° | 3. 0 | 45TON/M |




## 压平上模

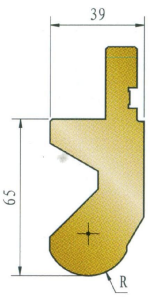
材料: 42CrMo



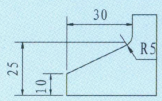

| 型 号 | 最大压力 |
|---|---|
| L065. 23 | 100TON/M |

## R圆弧折弯用上模

材料: 42CrMo




| 型 号 | R | 最大压力 |
|---|---|---|
| L065. 175 | 17. 5 | 100TON/M |
| L065. 175F | 17. 5 | 100TON/M |

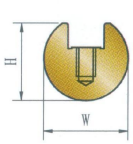



## 圆弧滚子上模

材料: 42CrMo




| 型 号 | W | 最大压力 |
|---|---|---|
| L006. 03 | 6 | 100TON/M |
| L008. 04 | 8 | 100TON/M |
| L010. 05 | 10 | 100TON/M |
| L012. 06 | 12 | 100TON/M |
| L016. 08 | 16 | 100TON/M |
| L020. 10 | 20 | 100TON/M |

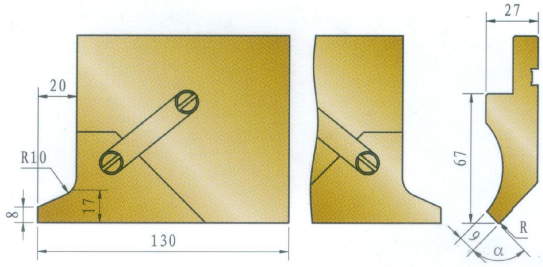



| 型 号 | H | W | 最大压力 |
|---|---|---|---|
| L027. 15 | 27 | 30 | 100TON/M |
| L032. 17 | 32 | 35 | 100TON/M |
| L034. 20 | 34 | 40 | 100TON/M |
| L039. 25 | 39 | 50 | 100TON/M |
| L044. 30 | 44 | 60 | 100TON/M |

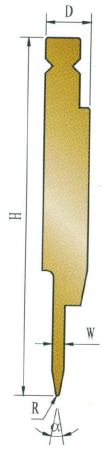
## 合叶型分割上模

材料: 42CrMo

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| LH067. 88. 02 | 88° | 0. 2 | 15TON/M |
| LH067. 88. 06 | 88° | 0. 6 | 15TON/M |
| LH067. 90. 02 | 90° | 0. 2 | 15TON/M |

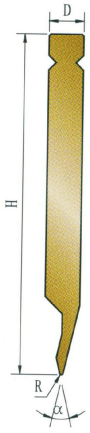


材料: 42CrMo



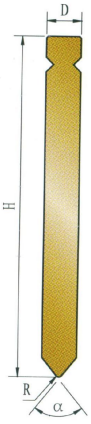

| 型 号 | H | D | α | R | W | 最大压力 |
|---|---|---|---|---|---|---|
| L206.20.101 | 206 | 26 | 20° | 1.0 | 6.8 | 40TON/M |
| L206.20.102 | 206 | 26 | 20° | 1.0 | 10.8 | 40TON/M |
| L251.20.151 | 251 | 26 | 20° | 1.5 | 6.8 | 40TON/M |
| L251.20.152 | 251 | 26 | 20° | 1.5 | 10.8 | 65TON/M |
| L206.20.101F | 206 | 26 | 20° | 1.0 | 6.8 | 20TON/M |
| L206.20.102F | 206 | 26 | 20° | 1.0 | 10.8 | 20TON/M |
| L251.20.151F | 251 | 26 | 20° | 1.5 | 6.8 | 20TON/M |
| L251.20.152F | 251 | 26 | 20° | 1.5 | 10.8 | 30TON/M |

材料: 42CrMo



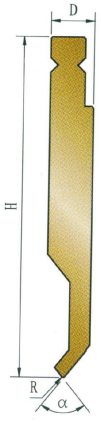

| 型 号 | H | D | α | R | 最大压力 |
|---|---|---|---|---|---|
| L196.26.10 | 196 | 20 | 26° | 1.0 | 50TON/M |
| L231.26.20 | 231 | 20 | 26° | 2.0 | 50TON/M |
| L196.26.10F | 196 | 20 | 26° | 1.0 | 20TON/M |
| L231.26.20F | 231 | 20 | 26° | 2.0 | 20TON/M |

材料: 42CrMo



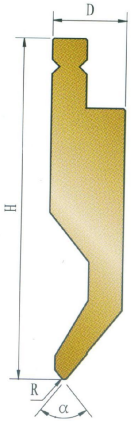

| 型 号 | H | D | α | R | 最大压力 |
|---|---|---|---|---|---|
| L1961.78.20 | 196 | 20 | 78° | 2.0 | 100TON/M |
| L231.78.30 | 231 | 20 | 78° | 3.0 | 150TON/M |
| L1961.78.20F | 196 | 20 | 78° | 2.0 | 40TON/M |
| L231.78.30F | 231 | 20 | 78° | 3.0 | 60TON/M |

材料: 42CrMo



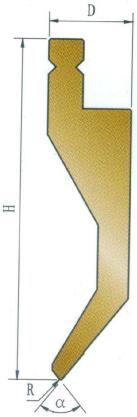

| 型 号 | H | D | α | R | 最大压力 |
|---|---|---|---|---|---|
| L1961.78.10 | 196 | 25 | 78° | 1.0 | 40TON/M |
| L2311.78.20 | 231 | 27.5 | 78° | 2.0 | 50TON/M |
| L1961.78.10F | 196 | 25 | 78° | 1.0 | 15TON/M |
| L2311.78.20F | 231 | 27.5 | 78° | 2.0 | 20TON/M |

材料: 42CrMo




| 型 号 | H | D | α | R | 最大压力 |
|---|---|---|---|---|---|
| L1962.78.20 | 196 | 42.5 | 78° | 2.0 | 60TON/M |
| L2312.78.20 | 231 | 42.5 | 78° | 2.0 | 100TON/M |
| L1962.78.20F | 196 | 42.5 | 78° | 2.0 | 30TON/M |
| L2312.78.20F | 231 | 42.5 | 78° | 2.0 | 45TON/M |

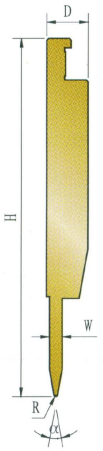
材料: 42CrMo




| 型 号 | H | D | α | R | 最大压力 |
|---|---|---|---|---|---|
| L1962.78.10 | 196 | 48 | 78° | 1.0 | 45TON/M |
| L2313.78.20 | 231 | 48 | 78° | 2.0 | 75TON/M |
| L1962.78.10F | 196 | 48 | 78° | 1.0 | 20TON/M |
| L2313.78.20F | 231 | 48 | 78° | 2.0 | 35TON/M |

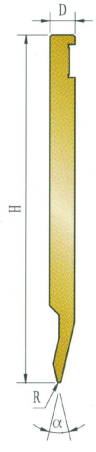
# EU Type Punches

材料: 42CrMo



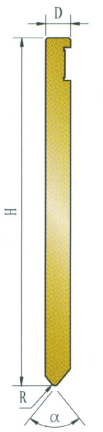

| 型 号 | H | D | α | R | W | 最大压力 |
|---|---|---|---|---|---|---|
| L190. 20. 101 | 190 | 22 | 20° | 1. 0 | 6. 8 | 40TON/M |
| L190. 20. 102 | 190 | 22 | 20° | 1. 0 | 10. 8 | 40TON/M |
| L245. 20. 151 | 245 | 26 | 20° | 1. 5 | 6. 8 | 40TON/M |
| L245. 20. 152 | 245 | 26 | 20° | 1. 5 | 10. 8 | 65TON/M |
| L190. 20. 101F | 190 | 22 | 20° | 1. 0 | 6. 8 | 20TON/M |
| L190. 20. 102F | 190 | 22 | 20° | 1. 0 | 10. 8 | 20TON/M |
| L245. 20. 151F | 245 | 26 | 20° | 1. 5 | 6. 8 | 20TON/M |
| L245. 20. 152F | 245 | 26 | 20° | 1. 5 | 10. 8 | 30TON/M |

材料: 42CrMo



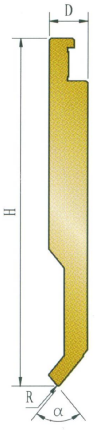

| 型 号 | H | D | α | R | 最大压力 |
|---|---|---|---|---|---|
| L180. 26. 10 | 180 | 13 | 26° | 1. 0 | 50TON/M |
| L225. 26. 20 | 225 | 18 | 26° | 2. 0 | 50TON/M |
| L180. 26. 10F | 180 | 13 | 26° | 1. 0 | 20TON/M |
| L225. 26. 20F | 225 | 18 | 26° | 2. 0 | 20TON/M |

材料: 42CrMo



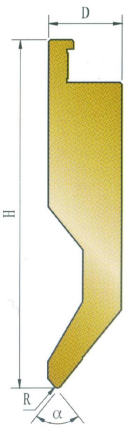

| 型 号 | H | D | α | R | 最大压力 |
|---|---|---|---|---|---|
| L1801. 78. 20 | 180 | 13 | 78° | 2. 0 | 100TON/M |
| L225. 78. 30 | 225 | 18 | 78° | 3. 0 | 150TON/M |
| L1801. 78. 20F | 180 | 13 | 78° | 2. 0 | 40TON/M |
| L225. 78. 30F | 225 | 18 | 78° | 3. 0 | 60TON/M |

材料: 42CrMo



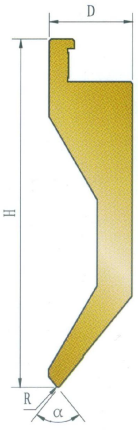

| 型 号 | H | D | α | R | 最大压力 |
|---|---|---|---|---|---|
| L1801. 78. 10 | 180 | 20 | 78° | 1. 0 | 40TON/M |
| L2251. 78. 20 | 225 | 25 | 78° | 2. 0 | 50TON/M |
| L1801. 78. 10F | 180 | 20 | 78° | 1. 0 | 15TON/M |
| L2251. 78. 20F | 225 | 25 | 78° | 2. 0 | 20TON/M |

材料: 42CrMo



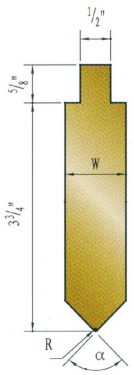

| 型 号 | H | D | α | R | 最大压力 |
|---|---|---|---|---|---|
| L1802. 78. 20 | 180 | 38 | 78° | 2. 0 | 60TON/M |
| L2252. 78. 20 | 225 | 40 | 78° | 2. 0 | 100TON/M |
| L1802. 78. 20F | 180 | 38 | 78° | 2. 0 | 30TON/M |
| L2252. 78. 20F | 225 | 40 | 78° | 2. 0 | 45TON/M |

材料: 42CrMo



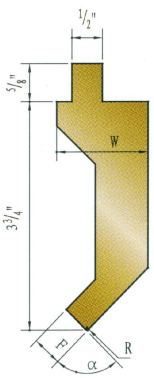

| 型 号 | H | D | α | R | 最大压力 |
|---|---|---|---|---|---|
| L1802. 78. 10 | 180 | 43 | 78° | 1. 0 | 45TON/M |
| L2253. 78. 20 | 225 | 45. 5 | 78° | 2. 0 | 75TON/M |
| L1802. 78. 10F | 180 | 43 | 78° | 1. 0 | 20TON/M |
| L2253. 78. 20F | 225 | 45. 5 | 78° | 2. 0 | 35TON/M |

HRC47 ± 2°



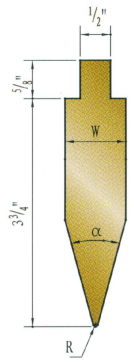

| 型 号 | α | R | W | 最大压力 |
|---|---|---|---|---|
| L95. 85. 3811 | 85° | 1/8" | 1 1/2" | 65TON/ft |
| L95. 85. 5081 | 85° | 3/16" | 2" | 80TON/ft |
| L95. 88. 2541 | 88° | 1/32" | 1" | 45TON/ft |
| L95. 88. 3181 | 88° | 1/16" | 1 1/4" | 55TON/ft |
| L95. 88. 3811 | 88° | 1/16" | 1 1/2" | 65TON/ft |
| L95. 88. 5081 | 88° | 3/32" | 2" | 80TON/ft |

HRC47 ± 2°



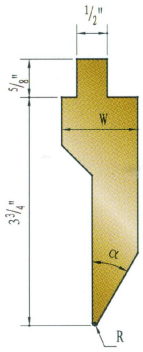

| 型 号 | α | R | W | F | 最大压力 |
|---|---|---|---|---|---|
| L95. 88. 3182 | 88° | 1/64" | 1 1/4" | 1/4" | 14TON/ft |
| L95. 88. 3812 | 88° | 3/32" | 1 1/2" | 3/8" | 20TON/ft |
| L95. 88. 3813 | 88° | 1/32" | 1 1/2" | 1/2" | 25TON/ft |
| L95. 88. 5082 | 88° | 1/16" | 2" | 3/4" | 40TON/ft |
| L95. 88. 5083 | 88° | 1/16" | 2" | 1" | 45TON/ft |

HRC47 ± 2°



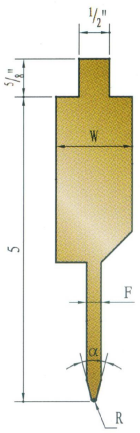

| 型 号 | α | R | W | 最大压力 |
|---|---|---|---|---|
| L95. 28. 2541 | 28° | 1/32" | 1" | 40TON/ft |
| L95. 30. 2541 | 30° | 1/32" | 1" | 40TON/ft |
| L95. 30. 3181 | 30° | 1/16" | 1 1/4" | 40TON/ft |
| L95. 30. 3811 | 30° | 1/16" | 1 1/2" | 50TON/ft |
| L95. 30. 3812 | 30° | 3/32" | 1 1/2" | 50TON/ft |

HRC47 ± 2°



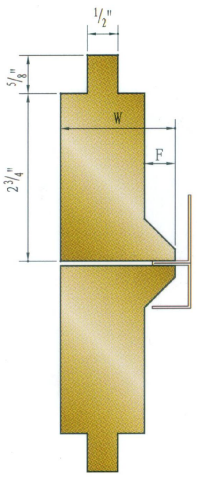

| 型 号 | α | R | W | 最大压力 |
|---|---|---|---|---|
| L95. 30. 3182 | 30° | 1/32" | 1 1/4" | 28TON/ft |

HRC47 ± 2°



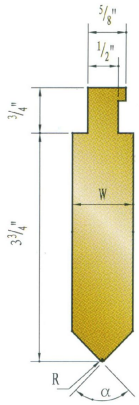

| 型 号 | α | R | W | F | 最大压力 |
|---|---|---|---|---|---|
| L127. 28. 2281 | 28° | 1/32" | 1 1/4" | 0.228" | 15TON/ft |
| L127. 28. 3071 | 28° | 1/32" | 1 1/4" | 0.307" | 20TON/ft |
| L127. 28. 3861 | 28° | 1/32" | 1 1/4" | 0.386" | 25TON/ft |
| L127. 28. 4651 | 28° | 1/32" | 1 1/4" | 0.465" | 25TON/ft |

HRC47 ± 2°



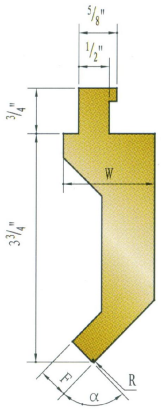

| 型 号 | W | F | 最大压力 |
|---|---|---|---|
| L70. 4761 | 1 7/8" | 1/2" | 65TON/ft |
| L70. 6031 | 2 3/8" | 3/4" | 80TON/ft |

HRC47 ± 2°



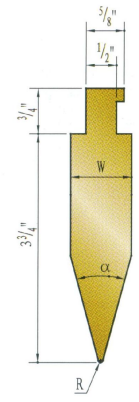

| 型 号 | α | R | W | 最大压力 |
|---|---|---|---|---|
| L95. 85. 3812 | 85° | 1/8" | 1 1/2" | 65TON/ft |
| L95. 85. 5082 | 85° | 3/16" | 2" | 80TON/ft |
| L95. 88. 2542 | 88° | 1/32" | 1" | 45TON/ft |
| L95. 88. 3183 | 88° | 1/16" | 1 1/4" | 55TON/ft |
| L95. 88. 3814 | 88° | 1/16" | 1 1/2" | 65TON/ft |
| L95. 88. 5084 | 88° | 3/32" | 2" | 80TON/ft |

HRC47 ± 2°



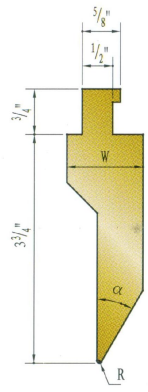

| 型 号 | α | R | W | F | 最大压力 |
|---|---|---|---|---|---|
| L95. 88. 3184 | 88° | 1/64" | 1 1/4" | 1/4" | 14TON/ft |
| L95. 88. 3815 | 88° | 3/32" | 1 1/2" | 3/8" | 20TON/ft |
| L95. 88. 3816 | 88° | 1/32" | 1 1/2" | 1/2" | 25TON/ft |
| L95. 88. 5085 | 88° | 1/16" | 2" | 3/4" | 40TON/ft |
| L95. 88. 5086 | 88° | 1/16" | 2" | 1" | 45TON/ft |

HRC47 ± 2°



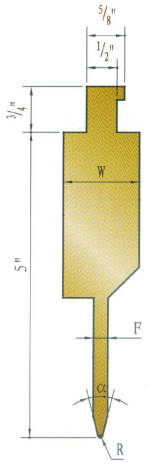

| 型 号 | α | R | W | 最大压力 |
|---|---|---|---|---|
| L95. 28. 2542 | 28° | 1/32" | 1" | 40TON/ft |
| L95. 30. 2542 | 30° | 1/32" | 1" | 40TON/ft |
| L95. 30. 3183 | 30° | 1/16" | 1 1/4" | 40TON/ft |
| L95. 30. 3813 | 30° | 1/16" | 1 1/2" | 50TON/ft |
| L95. 30. 3814 | 30° | 3/32" | 1 1/2" | 50TON/ft |

HRC47 ± 2°



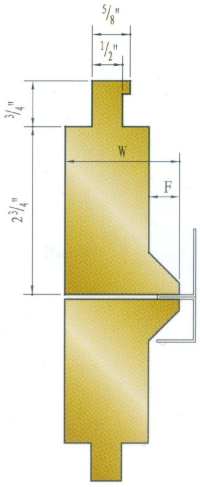

| 型 号 | α | R | W | 最大压力 |
|---|---|---|---|---|
| L95. 30. 3184 | 30° | 1/32" | 1 1/4" | 28TON/ft |

HRC47 ± 2°



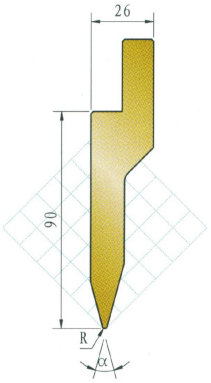

| 型 号 | α | R | W | F | 最大压力 |
|---|---|---|---|---|---|
| L127. 28. 2282 | 28° | 1/32" | 1 1/4" | 0. 228" | 15TON/ft |
| L127. 28. 3072 | 28° | 1/32" | 1 1/4" | 0. 307" | 20TON/ft |
| L127. 28. 3862 | 28° | 1/32" | 1 1/4" | 0. 386" | 25TON/ft |
| L127. 28. 4652 | 28° | 1/32" | 1 1/4" | 0. 465" | 25TON/ft |

HRC47 ± 2°



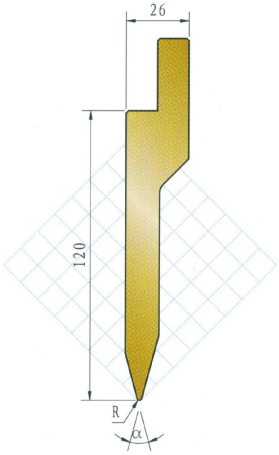

| 型 号 | W | F | 最大压力 |
|---|---|---|---|
| L70. 4762 | 1 7/8" | 1/2" | 65TON/ft |
| L70. 6032 | 2 3/8" | 3/4" | 80TON/ft |

HRC47 ± 2°



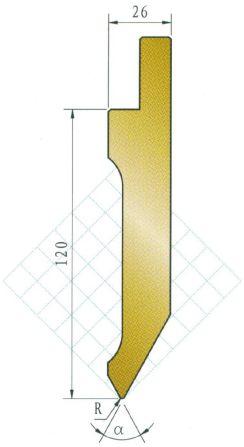

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L090. 30. 05 | 30° | 0. 5 | 60TON/M |
| L090. 30. 08 | 30° | 0. 8 | 60TON/M |
| L090. 30. 10 | 30° | 1. 0 | 60TON/M |

HRC47 ± 2°



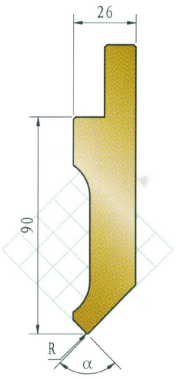

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L120. 30. 05 | 30° | 0. 5 | 60TON/M |
| L120. 30. 08 | 30° | 0. 8 | 60TON/M |
| L120. 30. 10 | 30° | 1. 0 | 60TON/M |

HRC47 ± 2°



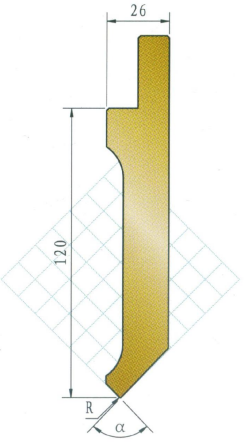

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L120. 58. 05 | 58° | 0. 5 | 60TON/M |
| L090. 58. 08 | 58° | 0. 8 | 60TON/M |
| L090. 58. 10 | 58° | 1. 0 | 60TON/M |

HRC47 ± 2°



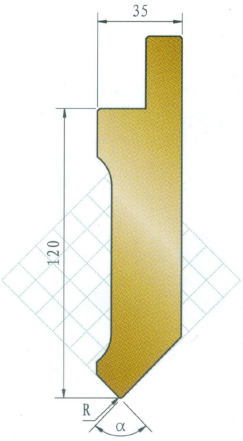

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L0903. 88. 05 | 88° | 0. 5 | 80TON/M |
| L0903. 88. 08 | 88° | 0. 8 | 80TON/M |
| L0903. 88. 10 | 88° | 1. 0 | 80TON/M |

HRC47 ± 2°



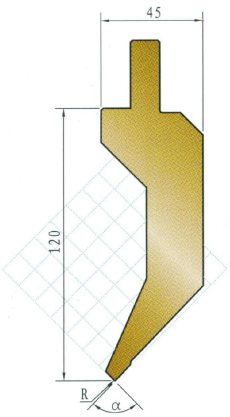

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L1202. 88. 05 | 88° | 0. 5 | 80TON/M |
| L1202. 88. 08 | 88° | 0. 8 | 80TON/M |
| L1202. 88. 10 | 88° | 1. 0 | 80TON/M |

HRC47 ± 2°



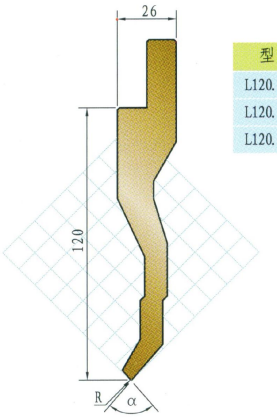

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L1203. 88. 05 | 88° | 0. 5 | 120TON/M |
| L1203. 88. 10 | 88° | 1. 0 | 120TON/M |
| L1203. 88. 15 | 88° | 1. 5 | 120TON/M |
| L1203. 88. 20 | 88° | 2. 0 | 120TON/M |

HRC47 ± 2°



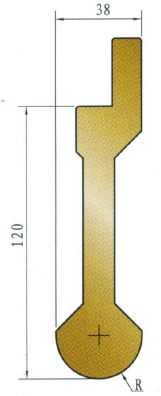

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L1204.88.05 | 88° | 0.5 | 60TON/M |
| L1204.88.08 | 88° | 0.8 | 60TON/M |
| L1204.88.10 | 88° | 1.0 | 60TON/M |

HRC47 ± 2°



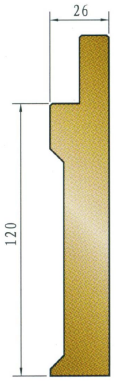

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L120.82.02 | 82 | 0.2 | 25TON/M |
| L120.82.05 | 82 | 0.5 | 25TON/M |
| L120.82.08 | 82 | 0.8 | 25TON/M |

HRC47 ± 2°



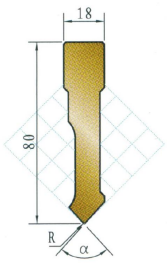

| 型 号 | R | 最大压力 |
|---|---|---|
| L120.19 | 1 | 80TON/M |

HRC47 ± 2°



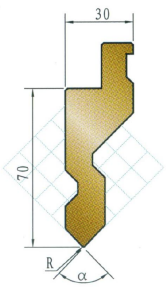

| 型 号 | 最大压力 |
|---|---|
| L120.26 | 80TON/M |

HRC47 ± 2°



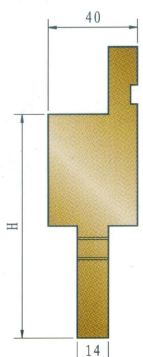

| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L080.85.05 | 85° | 0.5 | 60TON/M |
| L080.85.08 | 85° | 0.8 | 60TON/M |
| L080.85.10 | 85° | 1.0 | 60TON/M |

HRC47 ± 2°

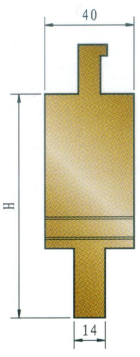



| 型 号 | α | R | 最大压力 |
|---|---|---|---|
| L0702.88.05 | 88° | 0.5 | 50TON/M |
| L0702.88.08 | 88° | 0.8 | 50TON/M |
| L0702.88.10 | 88° | 1.0 | 50TON/M |

## Punch Holders 上模连接板



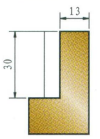

| 型 号 | H |
|---|---|
| LJ100.40A | 100 |
| LJ120.40A | 120 |



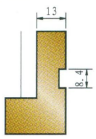

| 型 号 | H |
|---|---|
| LJ059.40B | 59 |
| LJ067.40B | 67 |
| LJ100.40B | 100 |

# Punch Holders

型号 ZJ01



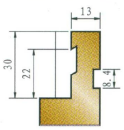

型号 ZJ02



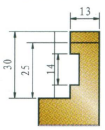

型号 ZJ03



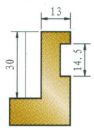

型号 ZJ08



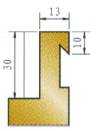

型号 ZJ09




型号 ZJ10



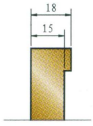

型号 ZJ11



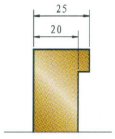

型号 ZJ04



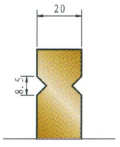

型号 ZJ05



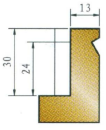

型号 ZJ06



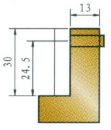

型号 ZJ07



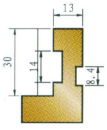

型号 ZJ12



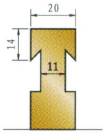

型号 ZJ13

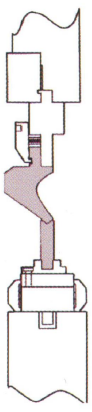


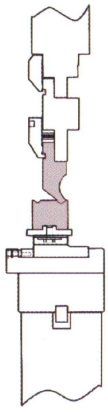

型号 ZJ14

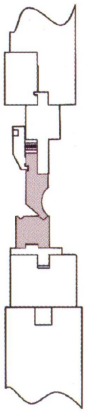


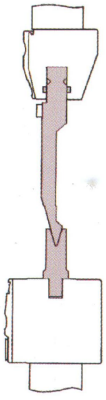

型号 ZJ15

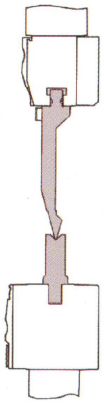


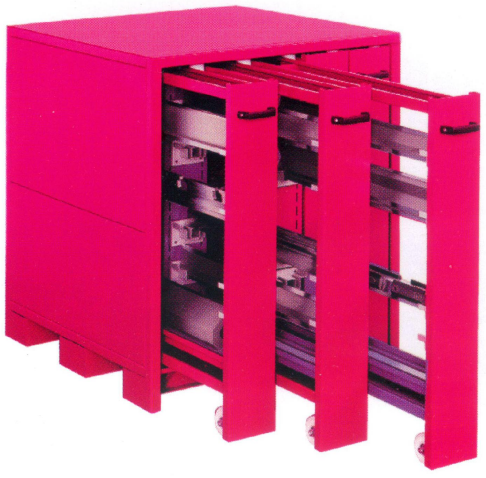



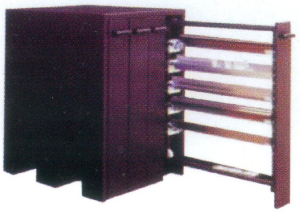








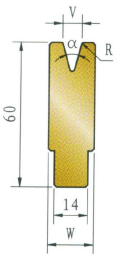






## 30° 单V下模

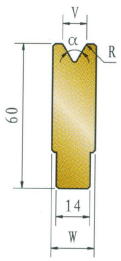
材料: 42CrMo




| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M04. 30. 04 | 4 | 14 | 30° | 0. 4 | 20TON/M |
| M05. 30. 05 | 5 | 17 | 30° | 0. 5 | 30TON/M |
| M06. 30. 10 | 6 | 16 | 30° | 1. 0 | 16TON/M |
| M08. 30. 10 | 8 | 19 | 30° | 1. 0 | 18TON/M |
| M10. 30. 20 | 10 | 24 | 30° | 2. 0 | 21TON/M |
| M12. 30. 25 | 12 | 25 | 30° | 2. 5 | 24TON/M |
| M04. 30. 04F | 4 | 14 | 30° | 0. 4 | 20TON/M |
| M05. 30. 05F | 5 | 17 | 30° | 0. 5 | 30TON/M |
| M06. 30. 10F | 6 | 16 | 30° | 1. 0 | 16TON/M |
| M08. 30. 10F | 8 | 19 | 30° | 1. 0 | 18TON/M |
| M10. 30. 20F | 10 | 24 | 30° | 2. 0 | 21TON/M |
| M12. 30. 25F | 12 | 25 | 30° | 2. 5 | 24TON/M |

## 60° 单V下模

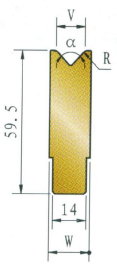
材料: 42CrMo




| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M06. 60. 06 | 6 | 14 | 60° | 0. 6 | 60TON/M |
| M08. 60. 08 | 8 | 15 | 60° | 0. 8 | 60TON/M |
| M10. 60. 10 | 10 | 18 | 60° | 1. 0 | 60TON/M |
| M12. 60. 12 | 12 | 18 | 60° | 1. 2 | 60TON/M |
| M16. 60. 16 | 16 | 24 | 60° | 1. 6 | 60TON/M |
| M20. 60. 20 | 20 | 30 | 60° | 2. 0 | 60TON/M |
| M25. 60. 25 | 25 | 33 | 60° | 2. 5 | 60TON/M |
| M06. 60. 06F | 6 | 14 | 60° | 0. 6 | 60TON/M |
| M08. 60. 08F | 8 | 15 | 60° | 0. 8 | 60TON/M |
| M10. 60. 10F | 10 | 18 | 60° | 1. 0 | 60TON/M |
| M12. 60. 12F | 12 | 18 | 60° | 1. 2 | 60TON/M |
| M16. 60. 16F | 16 | 24 | 60° | 1. 6 | 60TON/M |
| M20. 60. 20F | 20 | 30 | 60° | 2. 0 | 60TON/M |
| M25. 60. 25F | 25 | 33 | 60° | 2. 5 | 60TON/M |

## 84° 折框用单V下模

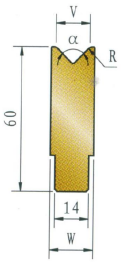
材料: 42CrMo




| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M06. 84. 15 | 6 | 14 | 84° | 1. 5 | 95TON/M |
| M08. 84. 15 | 8 | 14 | 84° | 1. 5 | 95TON/M |
| M10. 84. 20 | 10 | 15 | 84° | 2. 0 | 95TON/M |
| M12. 84. 25 | 12 | 17 | 84° | 2. 5 | 95TON/M |
| M14. 84. 25 | 14 | 18 | 84° | 2. 5 | 95TON/M |
| M06. 84. 15F | 6 | 14 | 84° | 1. 5 | 95TON/M |
| M08. 84. 15F | 8 | 14 | 84° | 1. 5 | 95TON/M |
| M10. 84. 20F | 10 | 15 | 84° | 2. 0 | 95TON/M |
| M12. 84. 25F | 12 | 17 | 84° | 2. 5 | 95TON/M |
| M14. 84. 25F | 14 | 18 | 84° | 2. 5 | 95TON/M |

## 88° 折框用单V下模

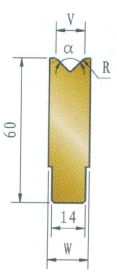
材料: 42CrMo




| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M061. 88. 15 | 6 | 14 | 88° | 1. 5 | 95TON/M |
| M081. 88. 15 | 8 | 14 | 88° | 1. 5 | 95TON/M |
| M101. 88. 20 | 10 | 15 | 88° | 2. 0 | 95TON/M |
| M121. 88. 25 | 12 | 17 | 88° | 2. 5 | 95TON/M |
| M141. 88. 25 | 14 | 18 | 88° | 2. 5 | 95TON/M |
| M16. 88. 25 | 16 | 21 | 88° | 2. 5 | 100TON/M |
| M18. 88. 25 | 18 | 23 | 88° | 2. 5 | 100TON/M |
| M20. 88. 30 | 20 | 25 | 88° | 3. 0 | 100TON/M |
| M25. 88. 30 | 25 | 30 | 88° | 3. 0 | 100TON/M |
| M06. 88. 15F | 6 | 14 | 88° | 1. 5 | 95TON/M |
| M08. 88. 15F | 8 | 14 | 88° | 1. 5 | 95TON/M |
| M10. 88. 20F | 10 | 15 | 88° | 2. 0 | 95TON/M |
| M12. 88. 25F | 12 | 17 | 88° | 2. 5 | 95TON/M |
| M14. 88. 25F | 14 | 18 | 88° | 2. 5 | 95TON/M |
| M16. 88. 25F | 16 | 21 | 88° | 2. 5 | 100TON/M |
| M18. 88. 25F | 18 | 23 | 88° | 2. 5 | 100TON/M |
| M20. 88. 30F | 20 | 25 | 88° | 3. 0 | 100TON/M |
| M25. 88. 30F | 25 | 30 | 88° | 3. 0 | 100TON/M |

## 90° 折框用单V下模

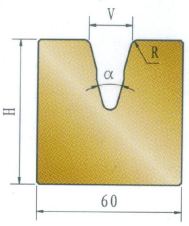
材料: 42CrMo




| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M061. 90. 15 | 6 | 14 | 90° | 1. 5 | 95TON/M |
| M081. 90. 15 | 8 | 14 | 90° | 1. 5 | 95TON/M |
| M101. 90. 20 | 10 | 15 | 90° | 2. 0 | 95TON/M |
| M121. 90. 25 | 12 | 17 | 90° | 2. 5 | 95TON/M |
| M06. 90. 15F | 6 | 14 | 90° | 1. 5 | 95TON/M |
| M08. 90. 15F | 8 | 14 | 90° | 1. 5 | 95TON/M |
| M10. 90. 20F | 10 | 15 | 90° | 2. 0 | 95TON/M |
| M12. 90. 25F | 12 | 17 | 90° | 2. 5 | 95TON/M |

## 30° 厚板用锐角下模

材料: 42CrMo

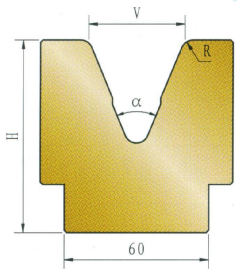



| 型 号 | V | H | α | R | 最大压力 |
|---|---|---|---|---|---|
| M18. 30. 30 | 18 | 60 | 30° | 3. 0 | 80TON/M |
| M25. 30. 40 | 25 | 65 | 30° | 4. 0 | 60TON/M |

## 45° 厚板用锐角下模

材料: 42CrMo

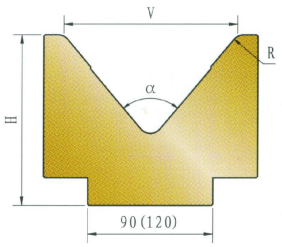
| 型 号 | V | H | α | R | 最大压力 |
|---|---|---|---|---|---|
| M32. 45. 50 | 32 | 60 | 45° | 5. 0 | 40TON/M |
| M40. 45. 50 | 40 | 80 | 45° | 5. 0 | 70TON/M |




## 80° 厚板折弯单V下模

材料: 42CrMo

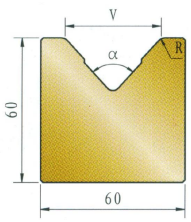
| 型 号 | V | H | α | R | 最大压力 |
|---|---|---|---|---|---|
| M125. 80. 90 | 125 | 123 | 80° | 9. 0 | 100TON/M |
| M160. 80. 110 | 160 | 140 | 80° | 11. 0 | 100TON/M |




## 85° 厚板折弯单V下模

材料: 42CrMo

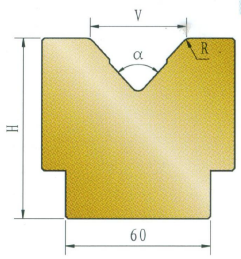
| 型 号 | V | α | R | 最大压力 |
|---|---|---|---|---|
| M32. 85. 40 | 32 | 85° | 4. 0 | 100TON/M |
| M40. 85. 40 | 40 | 85° | 4. 0 | 100TON/M |
| M50. 85. 40 | 50 | 85° | 4. 0 | 100TON/M |




## 85° 厚板折弯单V下模

材料: 42CrMo

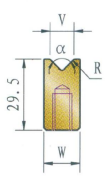
| 型 号 | V | H | α | R | 最大压力 |
|---|---|---|---|---|---|
| M63. 85. 50 | 63 | 75 | 85° | 5. 0 | 100TON/M |
| M80. 85. 60 | 80 | 95 | 85° | 6. 0 | 100TON/M |
| M100. 85. 70 | 100 | 110 | 85° | 7. 0 | 100TON/M |




## 88° 标准单V下模(螺栓固定式)

材料: 42CrMo

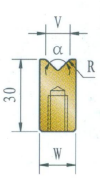
| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M062. 88. 15 | 6 | 14 | 88° | 1. 5 | 95TON/M |
| M082. 88. 15 | 8 | 14 | 88° | 1. 5 | 95TON/M |
| M102. 88. 20 | 10 | 15 | 88° | 2. 0 | 95TON/M |
| M122. 88. 25 | 12 | 17 | 88° | 2. 5 | 100TON/M |
| M142. 88. 25 | 14 | 18 | 88° | 2. 5 | 100TON/M |




## 90° 标准单V下模(螺栓固定式)

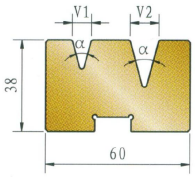
材料: 42CrMo

| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M062. 90. 15 | 6 | 14 | 90° | 1. 5 | 95TON/M |
| M082. 90. 15 | 8 | 14 | 90° | 1. 5 | 95TON/M |
| M102. 90. 20 | 10 | 15 | 90° | 2. 0 | 95TON/M |
| M122. 90. 25 | 12 | 17 | 90° | 2. 5 | 100TON/M |



## 30° 锐角折弯下模(导轨固定式)

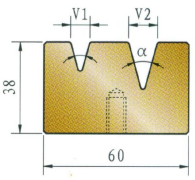
材料: 42CrMo




| 型 号 | V1 | V2 | α | 最大压力 |
|---|---|---|---|---|
| M08/12.30C | 8 | 12 | 30° | 40TON/M |
| M08/12.30CF | 8 | 12 | 30° | 40TON/M |

## 30° 锐角折弯下模(螺栓固定式)

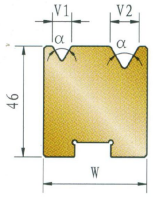
材料: 42CrMo




| 型 号 | V1 | V2 | α | 最大压力 |
|---|---|---|---|---|
| M08/12.30K | 8 | 12 | 30° | 30TON/M |

## 60° 标准双V下模(导轨固定式)

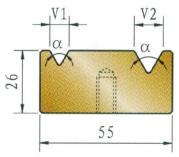
材料: 42CrMo




| 型 号 | V1 | V2 | W | α | 最大压力 |
|---|---|---|---|---|---|
| M06/10.60C | 6 | 10 | 41 | 60° | 60TON/M |
| M08/12.60C | 8 | 12 | 43 | 60° | 60TON/M |
| M16/25.60C | 16 | 25 | 55 | 60° | 60TON/M |
| M06/10.60CF | 6 | 10 | 41 | 60° | 60TON/M |
| M08/12.60CF | 8 | 12 | 43 | 60° | 60TON/M |
| M16/25.60CF | 16 | 25 | 55 | 60° | 60TON/M |

## 60° 标准双V下模(螺栓固定式)

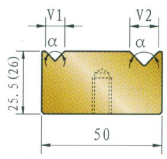
材料: 42CrMo




| 型 号 | V1 | V2 | α | 最大压力 |
|---|---|---|---|---|
| M08/12.60K | 8 | 12 | 60° | 80TON/M |
| M16/20.60K | 16 | 20 | 60° | 40TON/M |

## 88° 标准双V下模(螺栓固定式)

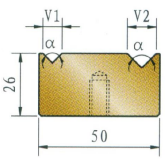
材料: 42CrMo




| 型 号 | V1 | V2 | α | 最大压力 |
|---|---|---|---|---|
| M04/07.88K | 4 | 7 | 88° | 60TON/M |
| M05/09.88K | 5 | 9 | 88° | 65TON/M |
| M06/10.88K | 6 | 10 | 88° | 70TON/M |
| M08/12.88K | 8 | 12 | 88° | 80TON/M |
| M14/18.88K | 14 | 18 | 88° | 100TON/M |
| M12/20.88K | 12 | 20 | 88° | 100TON/M |
| M16/25.88K | 16 | 25 | 88° | 70TON/M |

## 90° 标准双V下模(螺栓固定式)

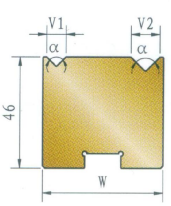
材料: 42CrMo




| 型 号 | V1 | V2 | α | 最大压力 |
|---|---|---|---|---|
| M04/07.90K | 4 | 7 | 90° | 60TON/M |
| M05/09.90K | 5 | 9 | 90° | 65TON/M |
| M06/10.90K | 6 | 10 | 90° | 70TON/M |
| M08/12.90K | 8 | 12 | 90° | 80TON/M |

## 90° 标准双V下模(导轨固定式)

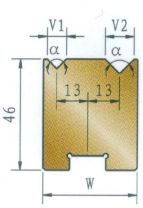
材料: 42CrMo




| 型 号 | V1 | V2 | α | 最大压力 |
|---|---|---|---|---|
| M04/07.90C | 4 | 7 | 90° | 60TON/M |
| M05/09.90C | 5 | 9 | 90° | 65TON/M |
| M06/10.90C | 6 | 10 | 90° | 70TON/M |
| M08/12.90C | 8 | 12 | 90° | 70TON/M |
| M04/07.90CF | 4 | 7 | 90° | 60TON/M |
| M05/09.90CF | 5 | 9 | 90° | 65TON/M |
| M06/10.90CF | 6 | 10 | 90° | 70TON/M |
| M08/12.90CF | 8 | 12 | 90° | 70TON/M |

## 90° 同芯双V下模(导轨固定式)

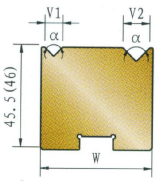
材料: 42CrMo




| 型 号 | V1 | V2 | W | α | 最大压力 |
|---|---|---|---|---|---|
| MT04/07.90C | 4 | 7 | 34.5 | 90° | 60TON/M |
| MT05/09.90C | 5 | 9 | 36 | 90° | 65TON/M |
| MT06/10.90C | 6 | 10 | 37 | 90° | 70TON/M |
| MT08/12.90C | 8 | 12 | 39 | 90° | 70TON/M |
| MT04/07.90CF | 4 | 7 | 34.5 | 90° | 60TON/M |
| MT05/09.90CF | 5 | 9 | 36 | 90° | 65TON/M |
| MT06/10.90CF | 6 | 10 | 37 | 90° | 70TON/M |
| MT08/12.90CF | 8 | 12 | 39 | 90° | 70TON/M |

## 88° 标准双V下模(导轨固定式)

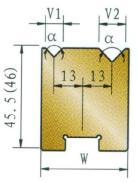
材料: 42CrMo




| 型 号 | V1 | V2 | α | 最大压力 |
|---|---|---|---|---|
| M04/07.88C | 4 | 7 | 88° | 60TON/M |
| M05/09.88C | 5 | 9 | 88° | 65TON/M |
| M06/10.88C | 6 | 10 | 88° | 70TON/M |
| M08/12.88C | 8 | 12 | 88° | 70TON/M |
| M14/18.88C | 14 | 18 | 88° | 100TON/M |
| M12/20.88C | 12 | 20 | 88° | 100TON/M |
| M16/25.88C | 16 | 25 | 88° | 100TON/M |
| M04/07.88CF | 4 | 7 | 88° | 60TON/M |
| M05/09.88CF | 5 | 9 | 88° | 65TON/M |
| M06/10.88CF | 6 | 10 | 88° | 70TON/M |
| M08/12.88CF | 8 | 12 | 88° | 70TON/M |
| M14/18.88CF | 14 | 18 | 88° | 100TON/M |
| M12/20.88CF | 12 | 20 | 88° | 100TON/M |
| M16/25.88CF | 16 | 25 | 88° | 100TON/M |

## 88° 同芯双V下模(导轨固定式)

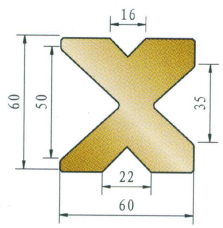
材料: 42CrMo




| 型 号 | V1 | V2 | W | α | 最大压力 |
|---|---|---|---|---|---|
| MT04/07.88C | 4 | 7 | 34.5 | 88° | 60TON/M |
| MT05/09.88C | 5 | 9 | 36 | 88° | 65TON/M |
| MT06/10.88C | 6 | 10 | 37 | 88° | 70TON/M |
| MT08/12.88C | 8 | 12 | 39 | 88° | 70TON/M |
| MT14/18.88C | 14 | 18 | 45 | 88° | 100TON/M |
| MT12/20.88C | 12 | 20 | 45.5 | 88° | 100TON/M |
| MT16/25.88C | 16 | 25 | 50 | 88° | 100TON/M |
| MT04/07.88CF | 4 | 7 | 34.5 | 88° | 60TON/M |
| MT05/09.88CF | 5 | 9 | 36 | 88° | 65TON/M |
| MT06/10.88CF | 6 | 10 | 37 | 88° | 70TON/M |
| MT08/12.88CF | 8 | 12 | 39 | 88° | 70TON/M |
| MT14/18.88CF | 14 | 18 | 45 | 88° | 100TON/M |
| MT12/20.88CF | 12 | 20 | 45.5 | 88° | 100TON/M |
| MT16/25.88CF | 16 | 25 | 50 | 88° | 100TON/M |

## 4V下模

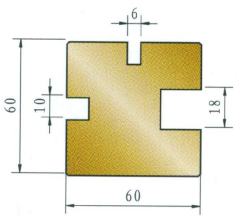
材料: 42CrMo



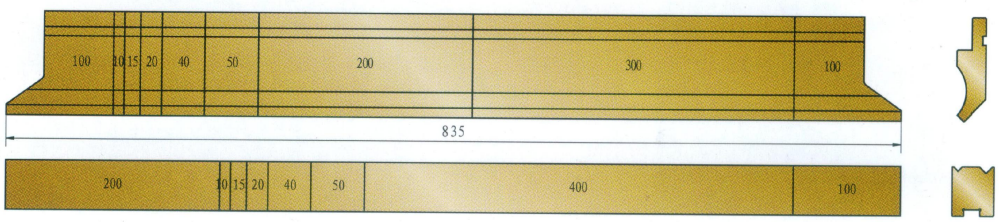

| 型 号 | 最大压力 |
|---|---|
| M60.60.1 | 100TON/M |

## 3U下模

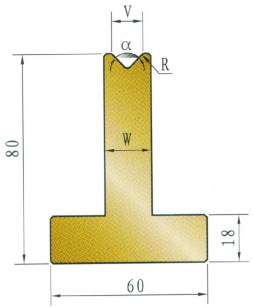
材料: 42CrMo



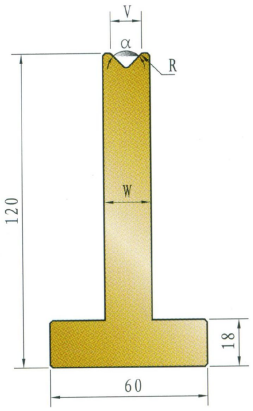

| 型 号 | 最大压力 |
|---|---|
| M60.60.2 | 100TON/M |




标准模具单件长度为L=835mm和S=415mm
标准分割模具规格(型号后带F):
分段A 上模: 100(左耳), 10, 15, 20, 40, 50, 200, 300, 100(右耳)=835mm(1套)
下模: 10, 15, 20, 40, 50, 100, 200, 400=835mm(1套)
分段B 上模: 100(左耳), 10, 15, 20, 40, 50, 165, 300, 100(右耳)=800mm(1套)

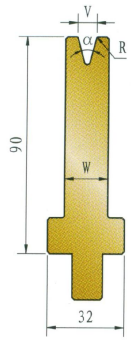



| 型　号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| MT06.30.061 | 6 | 14 | 30° | 0.6 | 35TON/M |
| MT08.30.081 | 8 | 18 | 30° | 0.8 | 35TON/M |
| MT10.30.101 | 10 | 24 | 30° | 1.0 | 50TON/M |
| MT12.30.151 | 12 | 24 | 30° | 1.5 | 40TON/M |
| MT16.30.201 | 16 | 30 | 30° | 2.0 | 45TON/M |
| MT20.30.251 | 20 | 35 | 30° | 2.5 | 50TON/M |
| MT25.30.301 | 25 | 40 | 30° | 3.0 | 50TON/M |
| MT06.45.061 | 6 | 14 | 45° | 0.6 | 50TON/M |
| MT08.45.081 | 8 | 18 | 45° | 0.8 | 50TON/M |
| MT10.45.101 | 10 | 18 | 45° | 1.0 | 50TON/M |
| MT12.45.151 | 12 | 24 | 45° | 1.5 | 50TON/M |
| MT16.45.201 | 16 | 24 | 45° | 2.0 | 50TON/M |
| MT20.45.251 | 20 | 30 | 45° | 2.5 | 50TON/M |
| MT25.45.301 | 25 | 35 | 45° | 3.0 | 50TON/M |
| MT06.60.041 | 6 | 14 | 60° | 0.4 | 60TON/M |
| MT08.60.051 | 8 | 14 | 60° | 0.5 | 60TON/M |
| MT10.60.061 | 10 | 18 | 60° | 0.6 | 60TON/M |
| MT12.60.081 | 12 | 18 | 60° | 0.8 | 60TON/M |
| MT16.60.161 | 16 | 24 | 60° | 1.6 | 60TON/M |
| MT20.60.201 | 20 | 30 | 60° | 2.0 | 60TON/M |
| MT25.60.301 | 25 | 35 | 60° | 3.0 | 60TON/M |
| MT06.88.081 | 6 | 14 | 88° | 0.8 | 100TON/M |
| MT08.88.101 | 8 | 14 | 88° | 1.0 | 100TON/M |
| MT10.88.121 | 10 | 18 | 88° | 1.2 | 100TON/M |
| MT12.88.151 | 12 | 18 | 88° | 1.5 | 100TON/M |
| MT16.88.201 | 16 | 24 | 88° | 2.0 | 100TON/M |
| MT20.88.201 | 20 | 30 | 88° | 2.0 | 100TON/M |
| MT25.88.301 | 25 | 35 | 88° | 3.0 | 100TON/M |
| MT06.90.041 | 6 | 14 | 90° | 0.4 | 100TON/M |
| MT08.90.051 | 8 | 14 | 90° | 0.5 | 100TON/M |
| MT10.90.061 | 10 | 18 | 90° | 0.6 | 100TON/M |
| MT12.90.081 | 12 | 18 | 90° | 0.8 | 100TON/M |
| MT16.90.101 | 16 | 24 | 90° | 1.0 | 100TON/M |



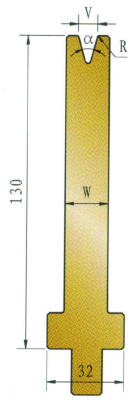

| 型　号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| MT06.30.062 | 6 | 14 | 30° | 0.6 | 35TON/M |
| MT08.30.082 | 8 | 18 | 30° | 0.8 | 35TON/M |
| MT10.30.102 | 10 | 24 | 30° | 1.0 | 50TON/M |
| MT12.30.152 | 12 | 24 | 30° | 1.5 | 40TON/M |
| MT16.30.202 | 16 | 30 | 30° | 2.0 | 45TON/M |
| MT20.30.252 | 20 | 35 | 30° | 2.5 | 50TON/M |
| MT25.30.302 | 25 | 40 | 30° | 3.0 | 50TON/M |
| MT06.45.062 | 6 | 14 | 45° | 0.6 | 50TON/M |
| MT08.45.082 | 8 | 18 | 45° | 0.8 | 50TON/M |
| MT10.45.102 | 10 | 18 | 45° | 1.0 | 50TON/M |
| MT12.45.152 | 12 | 24 | 45° | 1.5 | 50TON/M |
| MT16.45.202 | 16 | 24 | 45° | 2.0 | 50TON/M |
| MT20.45.252 | 20 | 30 | 45° | 2.5 | 50TON/M |
| MT25.45.302 | 25 | 35 | 45° | 3.0 | 50TON/M |
| MT06.60.042 | 6 | 14 | 60° | 0.4 | 60TON/M |
| MT08.60.052 | 8 | 14 | 60° | 0.5 | 60TON/M |
| MT10.60.062 | 10 | 18 | 60° | 0.6 | 60TON/M |
| MT12.60.082 | 12 | 18 | 60° | 0.8 | 60TON/M |
| MT16.60.162 | 16 | 24 | 60° | 1.6 | 60TON/M |
| MT20.60.202 | 20 | 30 | 60° | 2.0 | 60TON/M |
| MT25.60.302 | 25 | 35 | 60° | 3.0 | 60TON/M |
| MT06.88.082 | 6 | 14 | 88° | 0.8 | 100TON/M |
| MT08.88.102 | 8 | 14 | 88° | 1.0 | 100TON/M |
| MT10.88.122 | 10 | 18 | 88° | 1.2 | 100TON/M |
| MT12.88.152 | 12 | 18 | 88° | 1.5 | 100TON/M |
| MT16.88.202 | 16 | 24 | 88° | 2.0 | 100TON/M |
| MT20.88.202 | 20 | 30 | 88° | 2.0 | 100TON/M |
| MT25.88.302 | 25 | 35 | 88° | 3.0 | 100TON/M |
| MT06.90.042 | 6 | 14 | 90° | 0.4 | 100TON/M |
| MT08.90.052 | 8 | 14 | 90° | 0.5 | 100TON/M |
| MT10.90.062 | 10 | 18 | 90° | 0.6 | 100TON/M |
| MT12.90.082 | 12 | 18 | 90° | 0.8 | 100TON/M |
| MT16.90.102 | 16 | 24 | 90° | 1.0 | 100TON/M |

材料: 42CrMo



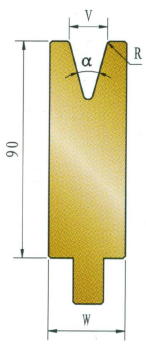

| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M061. 30. 08 | 6 | 16 | 30° | 0. 8 | 20TON/M |
| M081. 30. 08 | 8 | 18 | 30° | 0. 8 | 22TON/M |
| M101. 30. 10 | 10 | 25 | 30° | 1. 0 | 30TON/M |
| M061. 30. 08F | 6 | 16 | 30° | 0. 8 | 20TON/M |
| M081. 30. 08F | 8 | 18 | 30° | 0. 8 | 22TON/M |
| M101. 30. 10F | 10 | 25 | 30° | 1. 0 | 30TON/M |

材料: 42CrMo



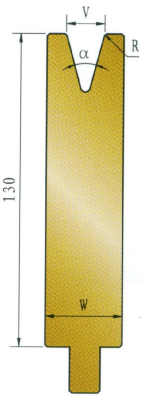

| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M062. 30. 08 | 6 | 16 | 30° | 0. 8 | 20TON/M |
| M082. 30. 08 | 8 | 18 | 30° | 0. 8 | 22TON/M |
| M102. 30. 10 | 10 | 25 | 30° | 1. 0 | 30TON/M |
| M062. 30. 08F | 6 | 16 | 30° | 0. 8 | 20TON/M |
| M082. 30. 08F | 8 | 18 | 30° | 0. 8 | 22TON/M |
| M102. 30. 10F | 10 | 25 | 30° | 1. 0 | 30TON/M |

材料: 42CrMo



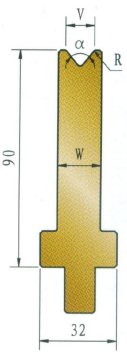

| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M121. 30. 12 | 12 | 32 | 30° | 1. 2 | 38TON/M |
| M161. 30. 16 | 16 | 32 | 30° | 1. 6 | 38TON/M |
| M201. 30. 20 | 20 | 40 | 30° | 2. 0 | 38TON/M |
| M241. 30. 20 | 24 | 50 | 30° | 2. 0 | 55TON/M |
| M121. 30. 12F | 12 | 32 | 30° | 1. 2 | 38TON/M |
| M161. 30. 16F | 16 | 32 | 30° | 1. 6 | 38TON/M |
| M201. 30. 20F | 20 | 40 | 30° | 2. 0 | 38TON/M |
| M241. 30. 20F | 24 | 50 | 30° | 2. 0 | 55TON/M |

材料: 42CrMo



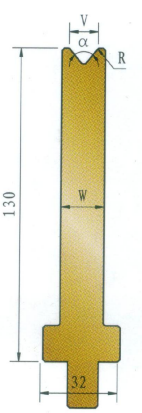

| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M122. 30. 12 | 12 | 32 | 30° | 1. 2 | 38TON/M |
| M162. 30. 16 | 16 | 32 | 30° | 1. 6 | 38TON/M |
| M202. 30. 20 | 20 | 40 | 30° | 2. 0 | 38TON/M |
| M242. 30. 20 | 24 | 50 | 30° | 2. 0 | 55TON/M |
| M122. 30. 12F | 12 | 32 | 30° | 1. 2 | 38TON/M |
| M162. 30. 16F | 16 | 32 | 30° | 1. 6 | 38TON/M |
| M202. 30. 20F | 20 | 40 | 30° | 2. 0 | 38TON/M |
| M242. 30. 20F | 24 | 50 | 30° | 2. 0 | 55TON/M |

材料: 42CrMo



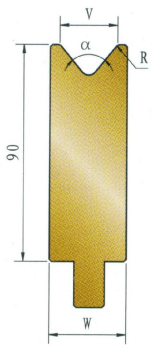

| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M061. 78. 08 | 6 | 12 | 78° | 0. 8 | 40TON/M |
| M081. 78. 08 | 8 | 12 | 78° | 0. 8 | 40TON/M |
| M101. 78. 10 | 10 | 14 | 78° | 1. 0 | 50TON/M |
| M121. 78. 12 | 12 | 18 | 78° | 1. 2 | 60TON/M |
| M161. 78. 16 | 16 | 25 | 78° | 1. 6 | 80TON/M |
| M061. 78. 08F | 6 | 12 | 78° | 0. 8 | 40TON/M |
| M081. 78. 08F | 8 | 12 | 78° | 0. 8 | 40TON/M |
| M101. 78. 10F | 10 | 14 | 78° | 1. 0 | 50TON/M |
| M121. 78. 12F | 12 | 18 | 78° | 1. 2 | 60TON/M |
| M161. 78. 16F | 16 | 25 | 78° | 1. 6 | 80TON/M |

材料: 42CrMo



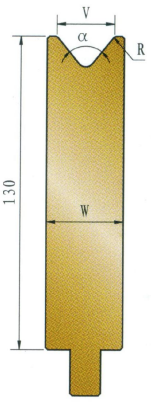

| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M062. 78. 08 | 6 | 12 | 78° | 0. 8 | 40TON/M |
| M082. 78. 08 | 8 | 12 | 78° | 0. 8 | 40TON/M |
| M102. 78. 10 | 10 | 14 | 78° | 1. 0 | 50TON/M |
| M122. 78. 12 | 12 | 18 | 78° | 1. 2 | 60TON/M |
| M162. 78. 16 | 16 | 25 | 78° | 1. 6 | 80TON/M |
| M062. 78. 08F | 6 | 12 | 78° | 0. 8 | 40TON/M |
| M082. 78. 08F | 8 | 12 | 78° | 0. 8 | 40TON/M |
| M102. 78. 10F | 10 | 14 | 78° | 1. 0 | 50TON/M |
| M122. 78. 12F | 12 | 18 | 78° | 1. 2 | 60TON/M |
| M162. 78. 16F | 16 | 25 | 78° | 1. 6 | 80TON/M |

材料: 42CrMo



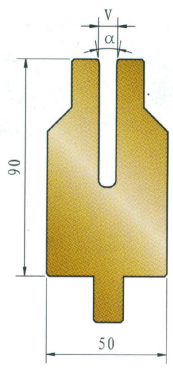

| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M201.78.20 | 20 | 32 | 78° | 2.0 | 100TON/M |
| M241.78.20 | 24 | 32 | 78° | 2.0 | 100TON/M |
| M301.78.25 | 30 | 40 | 78° | 2.5 | 110TON/M |
| M401.78.30 | 40 | 50 | 78° | 3.0 | 130TON/M |
| M501.78.35 | 50 | 60 | 78° | 3.5 | 150TON/M |
| M601.78.40 | 60 | 70 | 78° | 4.0 | 150TON/M |
| M801.78.50 | 80 | 90 | 78° | 5.0 | 150TON/M |
| M201.78.20F | 20 | 32 | 78° | 2.0 | 100TON/M |
| M241.78.20F | 24 | 32 | 78° | 2.0 | 100TON/M |
| M301.78.25F | 30 | 40 | 78° | 2.5 | 110TON/M |
| M401.78.30F | 40 | 50 | 78° | 3.0 | 130TON/M |
| M501.78.35F | 50 | 60 | 78° | 3.5 | 150TON/M |
| M601.78.40F | 60 | 70 | 78° | 4.0 | 150TON/M |
| M801.78.50F | 80 | 90 | 78° | 5.0 | 150TON/M |

材料: 42CrMo



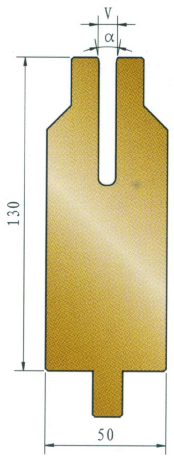

| 型 号 | V | W | α | R | 最大压力 |
|---|---|---|---|---|---|
| M202.78.20 | 20 | 32 | 78° | 2.0 | 100TON/M |
| M242.78.20 | 24 | 32 | 78° | 2.0 | 100TON/M |
| M302.78.25 | 30 | 40 | 78° | 2.5 | 110TON/M |
| M402.78.30 | 40 | 50 | 78° | 3.0 | 130TON/M |
| M502.78.35 | 50 | 60 | 78° | 3.5 | 150TON/M |
| M602.78.40 | 60 | 70 | 78° | 4.0 | 150TON/M |
| M802.78.50 | 80 | 90 | 78° | 5.0 | 150TON/M |
| M202.78.20F | 20 | 32 | 78° | 2.0 | 100TON/M |
| M242.78.20F | 24 | 32 | 78° | 2.0 | 100TON/M |
| M302.78.25F | 30 | 40 | 78° | 2.5 | 110TON/M |
| M402.78.30F | 40 | 50 | 78° | 3.0 | 130TON/M |
| M502.78.35F | 50 | 60 | 78° | 3.5 | 150TON/M |
| M602.78.40F | 60 | 70 | 78° | 4.0 | 150TON/M |
| M802.78.50F | 80 | 90 | 78° | 5.0 | 150TON/M |

材料: 42CrMo

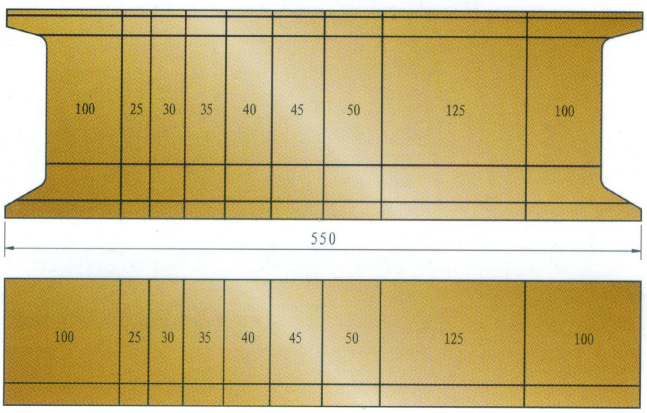



| 型 号 | V | α | 最大压力 |
|---|---|---|---|
| M08.201 | 8 | 20° | 35TON/M |
| M12.201 | 12 | 20° | 35TON/M |
| M08.201F | 8 | 20° | 35TON/M |
| M12.201F | 12 | 20° | 35TON/M |

材料: 42CrMo

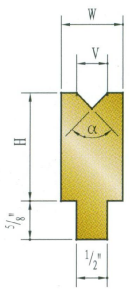



| 型 号 | V | α | 最大压力 |
|---|---|---|---|
| M08.202 | 8 | 20° | 35TON/M |
| M12.202 | 12 | 20° | 35TON/M |
| M08.202F | 8 | 20° | 35TON/M |
| M12.202F | 12 | 20° | 35TON/M |



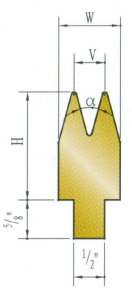

标准模具单件长度为L=508mm
标准分割模具规格(型号后带F):
上模: 100(左耳), 25, 30, 35, 40, 45, 50, 125, 100(右耳)=550mm(1套)
下模: 100, 25, 30, 35, 40, 45, 50, 125, 100=550mm(1套)

HRC47 ± 2°



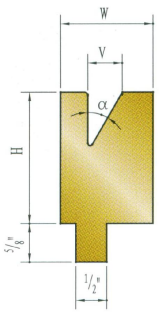

| 型 号 | α | V | W | H | 最大压力 |
|---|---|---|---|---|---|
| M45. 88. 095 | 88° | 3/8" | 1" | 1 3/4" | 40TON/ft |
| M45. 88. 127 | 88° | 1/2" | 1" | 1 3/4" | 40TON/ft |
| M45. 88. 190 | 88° | 3/4" | 1 1/2" | 1 3/4" | 30TON/ft |
| M45. 88. 220 | 88° | 7/8" | 1 1/2" | 1 3/4" | 30TON/ft |
| M45. 88. 254 | 88° | 1" | 1 1/2" | 1 3/4" | 30TON/ft |
| M57. 85. 318 | 85° | 1 1/4" | 2" | 2 1/4" | 30TON/ft |
| M57. 85. 381 | 85° | 1 1/2" | 2" | 2 1/4" | 35TON/ft |
| M57. 85. 508 | 85° | 2" | 2 1/2" | 2 1/4" | 50TON/ft |
| M57. 85. 635 | 85° | 2 1/2" | 3" | 2 1/4" | 50TON/ft |
| M70. 85. 762 | 85° | 3" | 3 1/2" | 2 3/4" | 50TON/ft |
| M108. 85. 102 | 85° | 4" | 5" | 4 1/4" | 50TON/ft |

HRC47 ± 2°



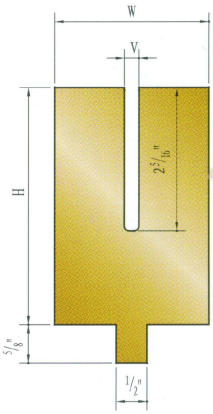

| 型 号 | α | V | W | H | 最大压力 |
|---|---|---|---|---|---|
| M45. 30. 063 | 30° | 1/4" | 1" | 1 3/4" | 20TON/ft |
| M45. 30. 095 | 30° | 3/8" | 1" | 1 3/4" | 20TON/ft |
| M45. 30. 127 | 30° | 1/2" | 1" | 1 3/4" | 20TON/ft |
| M57. 30. 158 | 30° | 5/8" | 1 1/2" | 2 1/4" | 20TON/ft |
| M57. 30. 222 | 30° | 7/8" | 2" | 2 1/4" | 20TON/ft |
| M70. 34. 254 | 34° | 1" | 2" | 2 3/4" | 20TON/ft |
| M70. 34. 318 | 34° | 1 1/4" | 2 1/2" | 2 3/4" | 25TON/ft |
| M76. 34. 381 | 34° | 1 1/2" | 3" | 3" | 25TON/ft |
| M83. 34. 508 | 34° | 2" | 4" | 3 1/4" | 25TON/ft |

HRC47 ± 2°

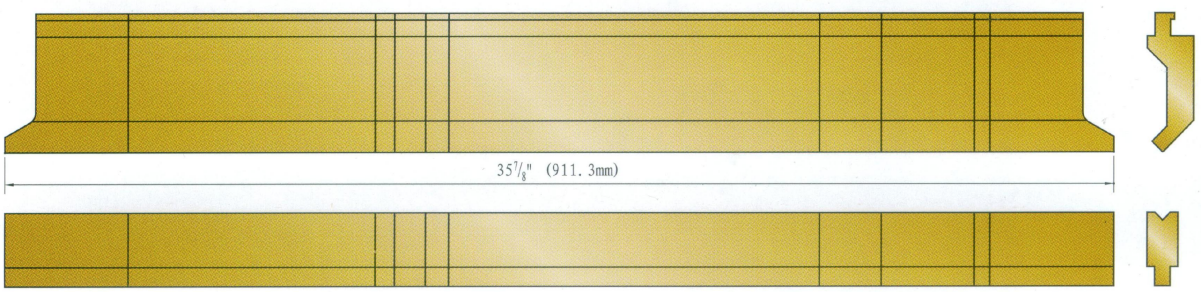



| 型 号 | α | V | W | H | 最大压力 |
|---|---|---|---|---|---|
| M54. 30. 143 | 30° | 9/16" | 1 1/2" | 2 1/8" | 25TON/ft |

HRC47 ± 2°




| 型 号 | V | W | H | 最大压力 |
|---|---|---|---|---|
| M98. 236 | 0. 236" | 2 1/2" | 3. 84" | 16TON/ft |
| M98. 315 | 0. 315" | 2 1/2" | 3. 84" | 16TON/ft |
| M98. 394 | 0. 394" | 2 1/2" | 3. 84" | 16TON/ft |
| M98. 472 | 0. 472" | 2 1/2" | 3. 84" | 16TON/ft |

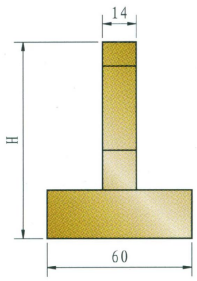



标准模具单件长度为L=36" (914. 4mm) 和S=18" (457. 2mm)

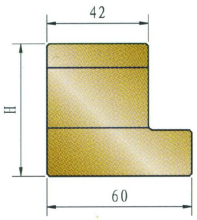
标准分割模具规格:

上模: 4" (左耳), 8", 5/8", 1", 3/4", 12", 3", 1/2", 4" (右耳) =35 7/8" (911. 3mm)

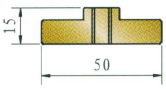
下模: 4", 8", 5/8", 1", 3/4", 12", 3", 1/2", 4"=35 7/8" (911. 3mm)



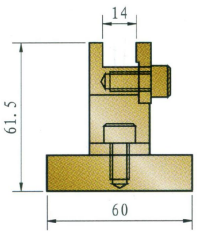

| 型 号 | H |
|---|---|
| MZ60.50 | 50 |
| MZ60.815 | 81.5 |



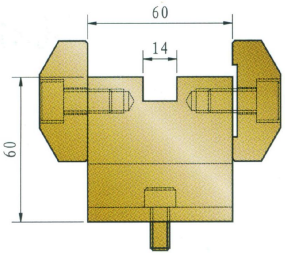

| 型 号 | H |
|---|---|
| MZ60.39 | 39 |
| MZ60.55 | 55 |
| MZ60.75 | 75 |



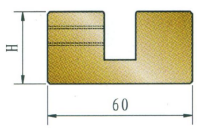

| 型 号 |
|---|
| MZ50.15 |



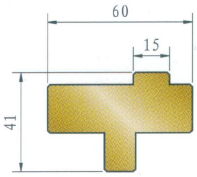

| 型 号 |
|---|
| MZ60.615 |



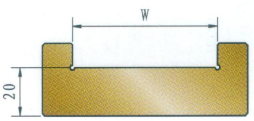

| 型 号 |
|---|
| MZ60.601 |




| 型 号 | H |
|---|---|
| MZ60.30 | 30 |
| MZ60.602 | 60 |



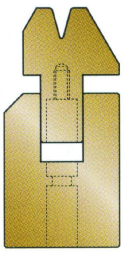

| 型 号 |
|---|
| MZ60.41 |




| 型 号 | W |
|---|---|
| MZ55.20 | 55 |
| MZ60.20 | 60 |
| MZ65.20 | 65 |
| MZ80.20 | 80 |
| MZ85.20 | 85 |
| MZ95.20 | 95 |

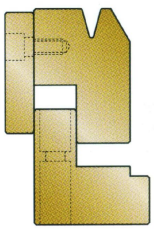
## 双压边模A

| 型 号 |
| --- |
| MS60.A |



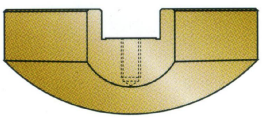
## 双压边模B

| 型 号 |
| --- |
| MS60.B |



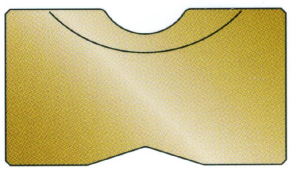
## 灯杆模头

| 型 号 |
| --- |
| LD120.60 |



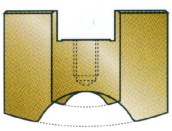
## 灯杆下模

| 型 号 |
| --- |
| MD150.110 |



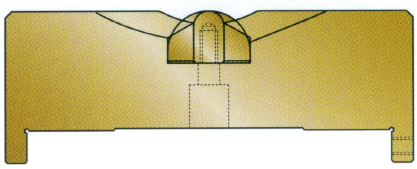
## 梅花灯杆模头

| 型 号 |
| --- |
| LM68.48 |



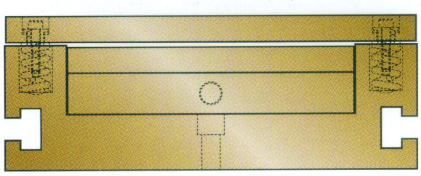
## 梅花灯杆下模

| 型 号 |
| --- |
| MM188.70 |



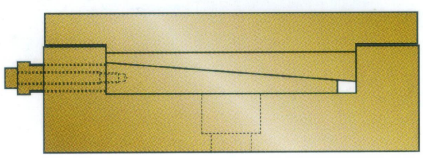
## 拉杆式工作台

| 型 号 |
| --- |
| GL.4000 |

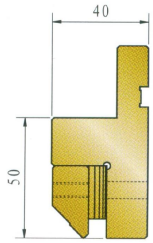


## 手动式工作台

| 型 号 |
| --- |
| GS.4000 |

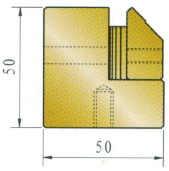


## 段差上模A



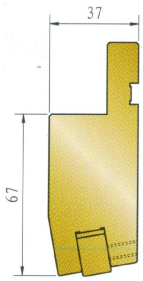

| 型 号 |
| --- |
| LD80.40 |

## 段差下模A



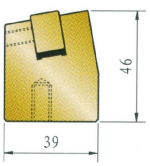

| 型 号 |
| --- |
| MD50.50 |

## 段差上模B



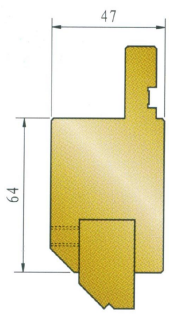

| 型 号 |
| --- |
| LD97.37 |

## 段差下模B



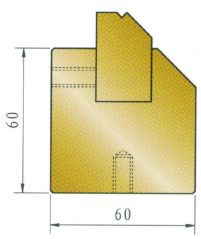

| 型 号 |
| --- |
| MD39.46 |

## 段差上模C



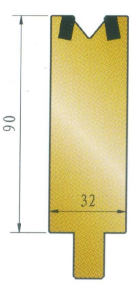

| 型 号 |
| --- |
| LD94.47 |

## 段差下模C



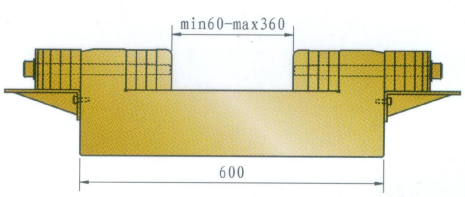

| 型 号 |
| --- |
| MD60.60 |

## 无压痕下模

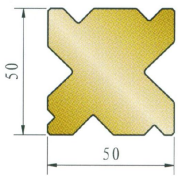



| 型 号 |
| --- |
| MW90.32 |

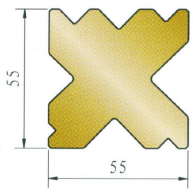
## 可调下模



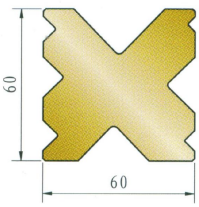

| 型 号 |
| --- |
| MK600 |



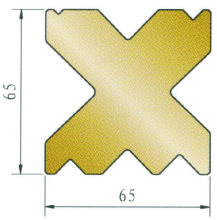

| 型 号 |
| --- |
| MG050. 050 |



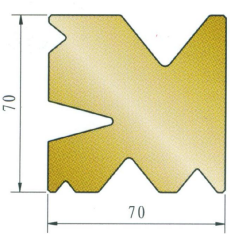

| 型 号 |
| --- |
| MG055. 055 |



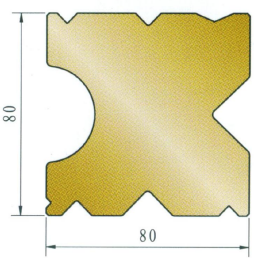

| 型 号 |
| --- |
| MG060. 060 |



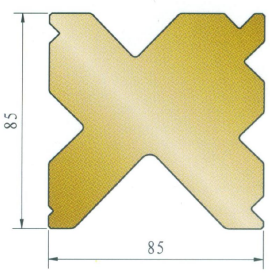

| 型 号 |
| --- |
| MG065. 065 |



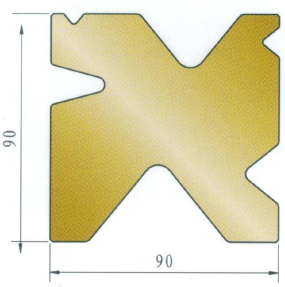

| 型 号 |
| --- |
| MG070. 070 |




| 型 号 |
| --- |
| MG080. 080 |

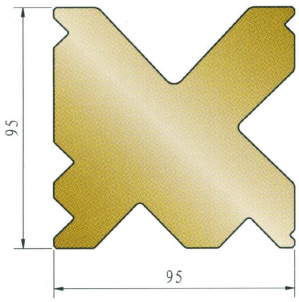



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| MG085. 085 |

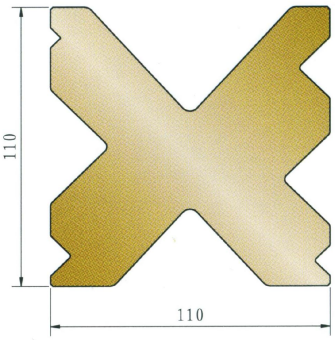



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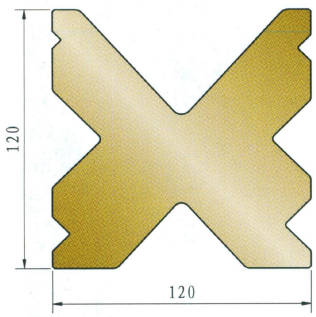
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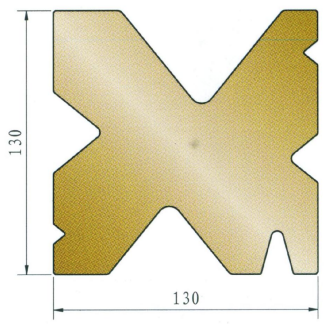

型 号
MG110.110



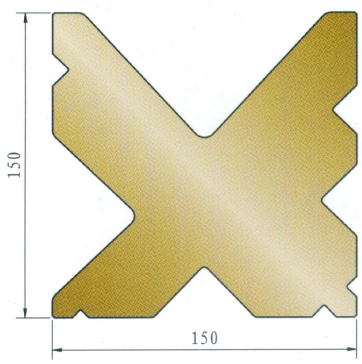

型 号
MG120.120



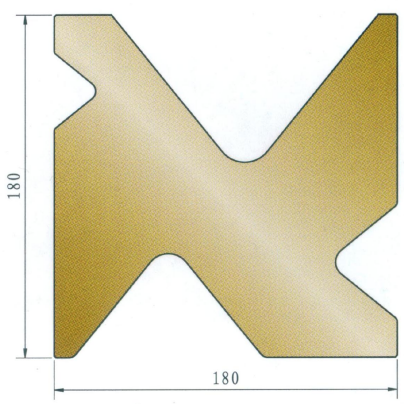

型 号
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型 号
MG150.150




型 号
MG180.180



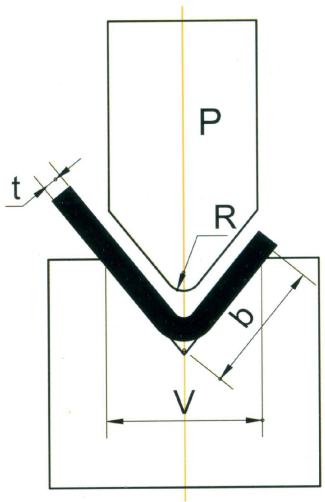
材料的板厚及折弯的内侧半径决定后，请参阅下表。

1.由表可看出折弯材料时每米所需的压力。

2.折弯时所使用的下模的V槽宽度(V)。

3.折弯后所得的最短边长度(b)。

注:下表所示为一般板厚所对应的模具V槽宽度。




After the material slab thickness and bending inner radius being fixed , please see the table below.

1. It can be seen from the table that the pressure at every metre when bending materials.

2. The V-groove width (V) of lower die when used for bending .

3. The shortest-length (b) arising from bending.

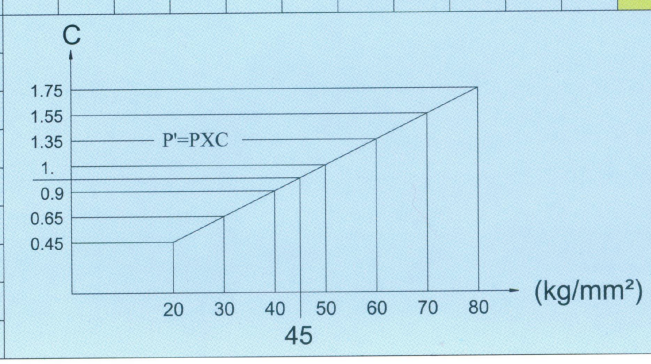
Note: The following table shows the corresponding V groove width of the die with the general thickness .

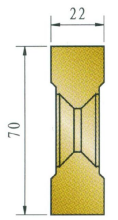
| T | 0.5~2.6 | 3.0~8 | 9~10 | 12以上 |
|---|---|---|---|---|
| V | 6t | 8t | 10t | 12t |

| | 4 | 6 | 7 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 25 | 32 | 40 | 50 | 63 | 80 | 100 | 125 | 160 | 200 | 250 | V |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| t | 2.8 | 4 | 5 | 5.5 | 7 | 8.5 | 10 | 11 | 13.5 | 14 | 17.5 | 22 | 28 | 35 | 45 | 55 | 71 | 89 | 113 | 140 | 175 | b |
| mm | 0.7 | 1.0 | 1.1 | 1.3 | 1.6 | 2.0 | 2.3 | 2.6 | 3.0 | 3.3 | 4.0 | 5.0 | 6.5 | 8.0 | 10 | 13 | 16 | 20 | 26 | 33 | 41 | R |
| 0.5 | 4 | 3 | | | | | | | | | | | | | | | | | | | | |
| 0.6 | 6 | 4 | 4 | 4 | | | | | | | | | | | | | | | | | | |
| 0.8 | | 7 | 7 | 5 | 4 | | | | | | | | | | | | | | | | | |
| 1.0 | | 11 | 10 | 8 | 7 | 6 | | | | | | | | | | | | | | | | |
| 1.2 | | | 14 | 12 | 10 | 8 | 7 | 6 | | | | | | | | | | | | | | |
| 1.4 | | | | 15 | 13 | 11 | 10 | 9 | 8 | | | | | | | | | | | | | |
| 1.6 | | | | | 17 | 15 | 13 | 11 | 10 | 9 | | | | | | | | | | | | |
| 2.0 | | | | | | 22 | 19 | 17 | 15 | 13 | 11 | | | | | | | | | | | |
| 2.3 | | | | | | | 25 | 23 | 19 | 17 | 15 | 12 | | | | | | | | | | |
| 2.6 | | | | | | | | 28 | 25 | 22 | 18 | 14 | | | | | | | | | | |
| 3.0 | | | | | | | | | 34 | 30 | 24 | 19 | 15 | | | | | | | | | |
| 3.2 | | | | | | | | | | 34 | 27 | 22 | 17 | 14 | | | | | | | | |
| 3.5 | | | | | | | | | | | 33 | 26 | 20 | 16 | 13 | | | | | | | |
| 4.0 | | | | | | | | | | | 43 | 34 | 27 | 21 | 17 | | | | | | | |
| 4.5 | | | | | | | | | | | | 44 | 34 | 27 | 21 | | | | | | | |
| 5.0 | | | | | | | | | | | | 52 | 42 | 33 | 26 | 21 | | | | | | |
| 6.0 | | | | | | | | | | | | | 60 | 48 | 38 | 30 | 24 | | | | | |
| 7.0 | | | | | | | | | | | | | | | 52 | 41 | 33 | 26 | | | | |
| 9.0 | | | | | | | | | | | | | | | | 67 | 54 | 43 | | | | |
| 10 | | | | | | | | | | | | | | | | 85 | 67 | 53 | 42 | | | |
| 12 | | | | | | | | | | | | | | | | | 96 | 78 | 60 | 55 | | |
| 16 | | | | | | | | | | | | | | | | | | 136 | 107 | 86 | | |
| 19 | | | | | | | | | | | | | | | | | | | 150 | 125 | 100 | |
| 22 | | | | | | | | | | | | | | | | | | | | 160 | 130 | |
| 25 | | | | | | | | | | | | | | | | | | | | 210 | 170 | |
| 30 | | | | | | | | | | | | | | | | | | | | | 240 | |

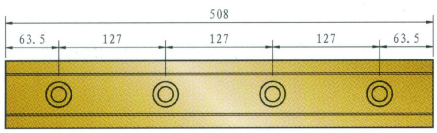
t 板材料厚度(抗拉强度=45-50kg/mm²)
P 每米所需压力(Ton/m)
R 折弯内侧半径
b 最短边长度
V 下模V槽的宽度
t :Board material thickness (tensile strength = 45-50 kg/mm²)
P :Necessary pressure per metre (Ton / m)
R :Bending inner radius
b :Shortest-length
V :The V-groove width of lower die

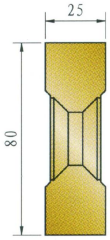
铝 =30kg/mm² P=P(表)x0.65
不锈钢 =70kg/mm² P=P(表)x1.6



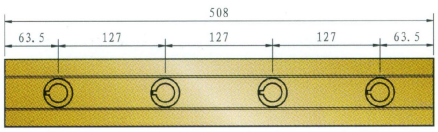


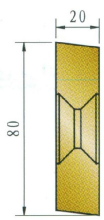

| 型 号 |
| --- |
| DP70. 22. 508 |



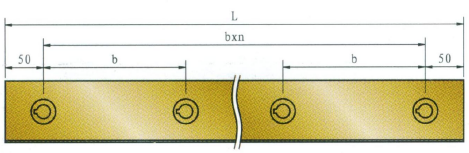



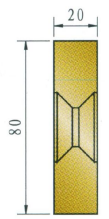

| 型 号 |
| --- |
| DP80. 25. 508 |



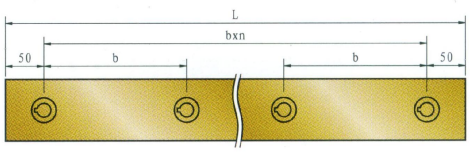



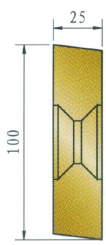

| 型 号 | b | n | L |
| --- | --- | --- | --- |
| DP80. 20. 1300S | 200 | 6 | 1300 |
| DP80. 20. 1100S | 200 | 5 | 1100 |
| DP80. 20. 1025S | 185 | 5 | 1025 |



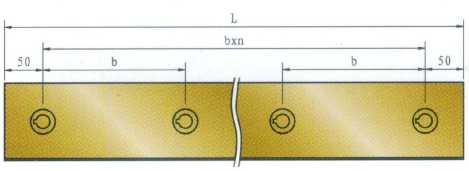



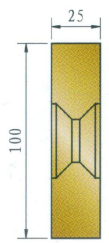

| 型 号 | b | n | L |
| --- | --- | --- | --- |
| DP80. 20. 1300X | 200 | 6 | 1300 |
| DP80. 20. 1100X | 200 | 5 | 1100 |
| DP80. 20. 1025X | 185 | 5 | 1025 |



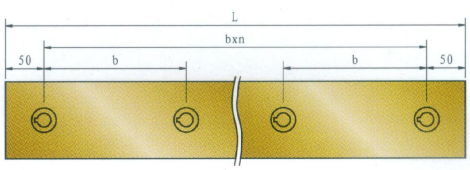



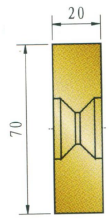

| 型 号 | b | n | L |
| --- | --- | --- | --- |
| DP100. 25. 1300S | 200 | 6 | 1300 |
| DP100. 25. 1100S | 200 | 5 | 1100 |
| DP100. 25. 1025S | 185 | 5 | 1025 |



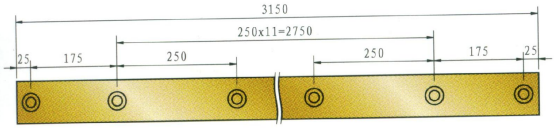



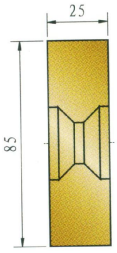

| 型 号 | b | n | L |
| --- | --- | --- | --- |
| DP100. 25. 1300X | 200 | 6 | 1300 |
| DP100. 25. 1100X | 200 | 5 | 1100 |
| DP100. 25. 1025X | 185 | 5 | 1025 |



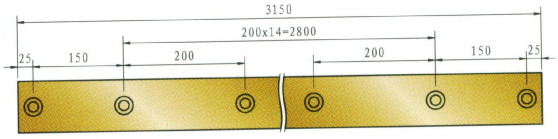


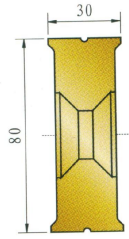

型 号
DP70. 201. 3150



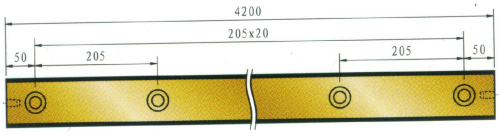



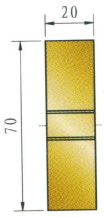

型 号
DP85. 25. 3150



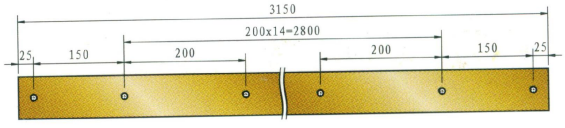




型 号
DP80. 30. 4200

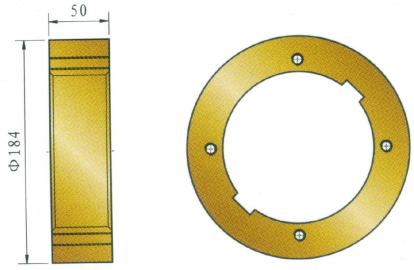


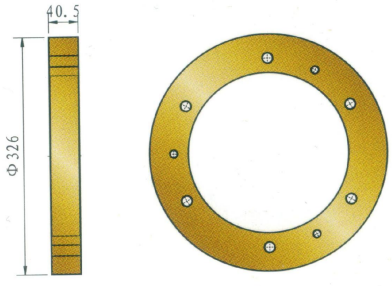

型 号
DP70. 202. 3150




型 号
DP184. 50




型 号
DP326. 405



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