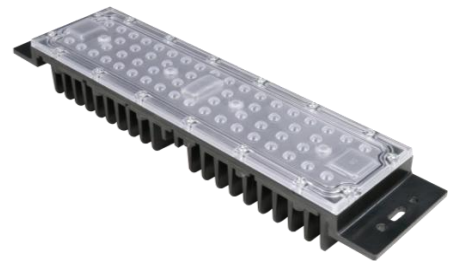


SGT

SGT-D252-xxxx Graphene-Polymer alloy LED Kits for SMD Modular Product Brief

Features VS Benefits

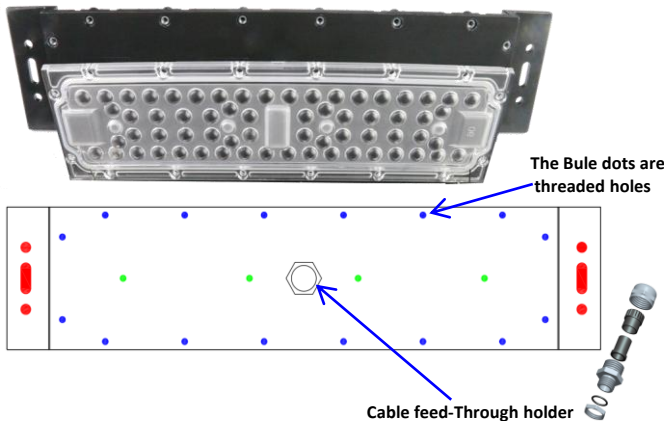
- * Mechanical compatibility with direct mounting of the SMD products to the LED cooler and thermal performance matching the lumen packages.
- * For flood light,street light,Garden lights,Tunnel lamp and high bay... designs from 3,500 to 7500 lumen.
- * Thermal resistance range Rth 0.75°C/W.
- * Product Standard size: L229-W69-H39.6mm .
- * Graphene-polymer alloy is fabricated by low-temperature casting with high thermal conductivity.
- * Graphene-Polymer alloy thermal conductivity is higher than ADC12 1.4 times.
- * Standard colors - ash black
- * Waterproof level designs from IP54 to IP65.
- * With the SMD products (3030 , 2835 , 5050.....): Bridgelux , Cree , Edison , Citizen , LG Innotek Lumileds , Luminus, Lumens , Nichia , Osram , Prolight Opto , Seoul , Samsung , Sharp.



Adura LED engine and radiator assembly directly Mounting Options

- * Below you find an overview of SMD products which standard fit on the tLED series coolers.
- * In this way mechanical after work and related costs can be avoided, and lighting designers can standardize their designs on a limited number of LED coolers.

Mounting Options



- * MCPCB for the Green indicator marks.
Direct mounting with machine screws M3x6.0mm;
- * Threaded holes are already standard for formalizing. If you customize other threaded holes, you must contact Mingfa Tech.
- * The blue indicator marks for Lens .
Direct mounting with machine screws M3x8.0mm;
- * Cable feed-through holder for the centre hole.

Not only consider waterproofness of the lens, but also on outside connecting line. Mingfa Tech can provide compatible waterproof connector with D252 Kits.
Features :
The claws and seals excellent design,can hold cable firmly and have a wider cable range.Resistant to salt water, weak acid, alcohol,oil,grease and common solvency.
1、 Working temperature:Min -40°C to Max 120°C .
2、 Body material:Brass nickel plated.
3、 Cable range Dia:3-6mm .
4、 Protection degree:IP65
5、 Water joint : PG7

Mingfa tech product number:
1、 21000001-04 (M8)
2、 21000002-04 (M10)

Order Information

Example:SGT-D252-56H1-S-60

Example:SGT- Part NO.

MingFa recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease,a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended.

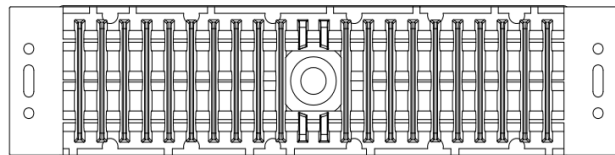
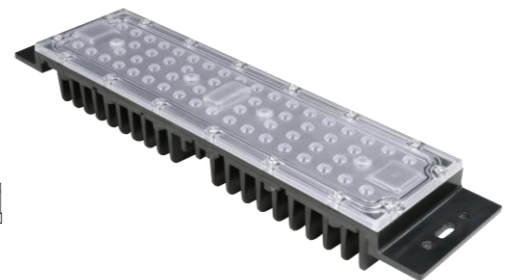
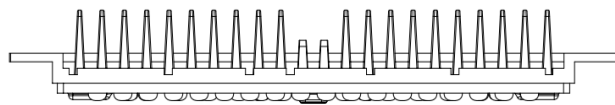
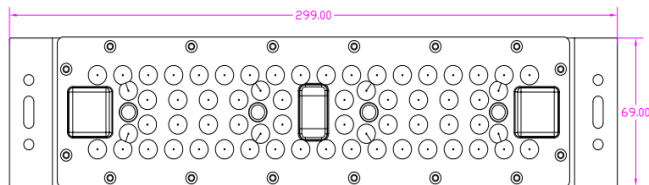
No.	Kits Type.	Lens & chips	Beam Angle	Apply to chip
1	D252-56H1-S-60	Lens=56PCS	60°	3030、2835
2	D252-56H1-S-151x81	Lens=56PCS	151°81°	3030、2835
3	D252-64H1-S-60	Lens=64PCS	60°	3030、2835
4	D252-64H1-S-90	Lens=64PCS	90°	3030、2835
5	D252-64H1-S-120	Lens=64PCS	120°	3030、2835
6	D252-64H1-S-151x81	Lens=64PCS	151°81°	3030、2835
7	D252-84H1-S-15	Lens=84PCS	15°	3030、2835
8	D252-84H1-S-25	Lens=84PCS	25°	3030、2835
9	D252-84H1-S-40	Lens=84PCS	40°	3030、2835



SGT

SGT-D252-xxxx Graphene-Polymer alloy LED Kits for SMD Modular Product Brief

Drawings & Dimensions



- Notes:
- Mentioned models are an extraction of full product range.
 - For specific mechanical adaptations please contact MingfaTech.
 - MingfaTech reserves the right to change products or specifications without prior notice.

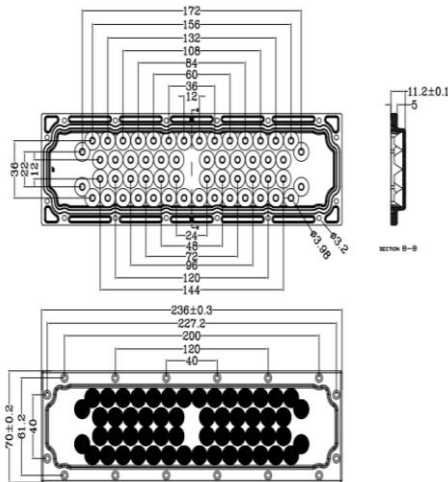
Product display



SGT

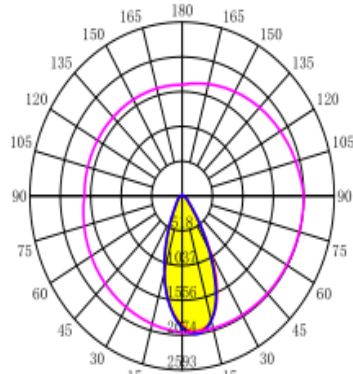
SGT-D252-xxxx Graphene-Polymer alloy LED Kits for SMD Modular Product Brief

56H1 Lens Lighting Distribution



D252-56H1-xx Lens Drawing

IESNA Type

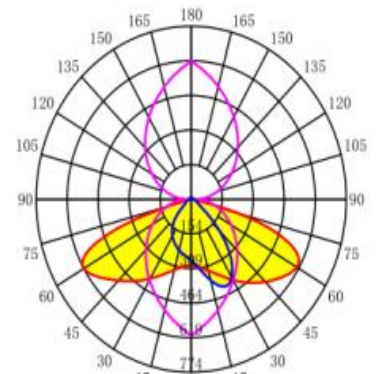


平均光東角(50%): 45.8°

單位: cd

Kits Type.: D252-56H1-S-60

IESNA Type

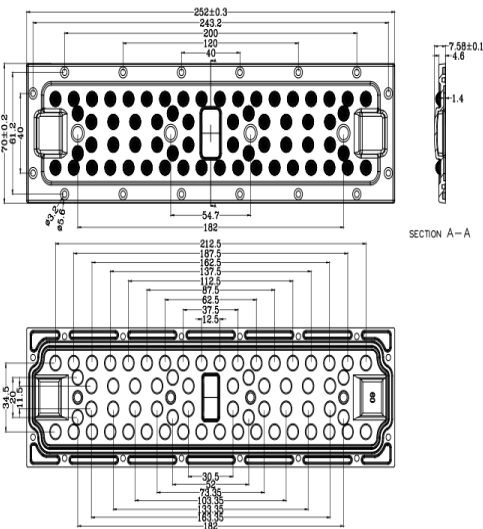


平均光東角(50%): 106.4°

單位: cd

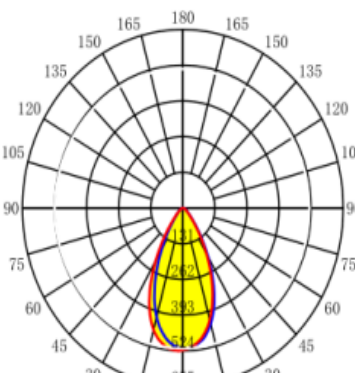
Kits Type.: D252-56H1-S-151x81

64H1 Lens Lighting Distribution



D252-64H1-xx Lens Drawing

IESNA Type

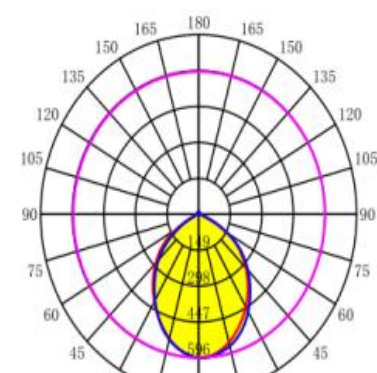


平均光東角(50%): 52.7°

單位: cd

Kits Type.: D252-64H1-S-60

IESNA Type



平均光東角(50%): 90.3°

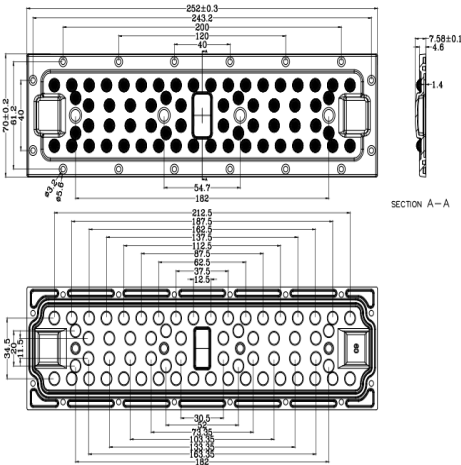
單位: cd

Kits Type.: D252-64H1-S-90

SGT

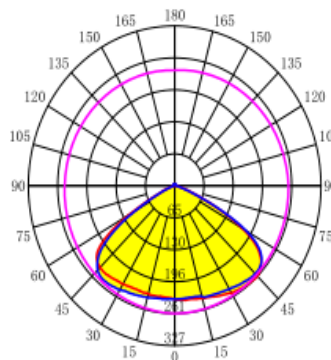
SGT-D252-xxxx Graphene-Polymer alloy LED Kits for SMD Modular Product Brief

64H1 Lens Lighting Distribution



D252-64H1-xx Lens Drawing

IESNA Type

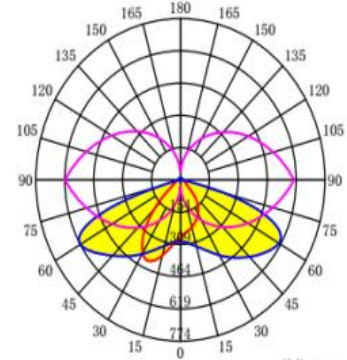


平均光束角 (50%): 121.9° 单位: cd

— CO-C180 — C90-C270 — G44

Kits Type.: D252-64H1-S-120

IESNA Type

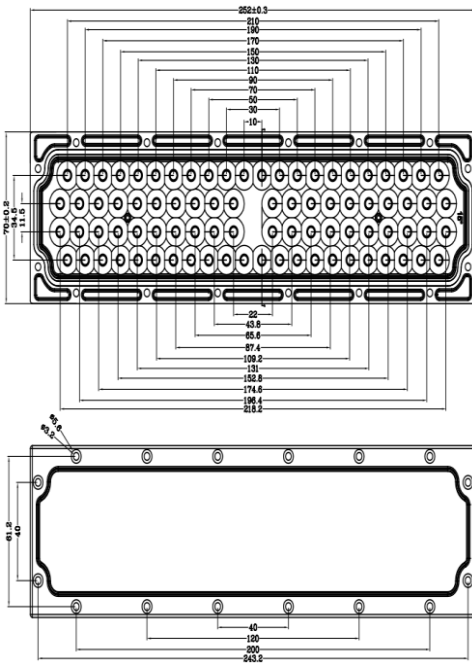


平均光束角 (50%): 106.4° 单位: cd

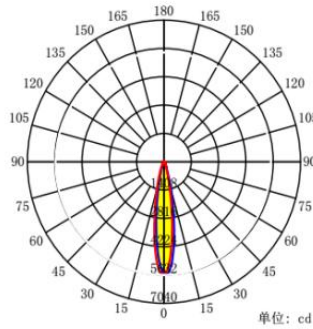
— CO-C180 — C90-C270 — G61

Kits Type.: D252-64H1-S-151x81

84H1 Lens Lighting Distribution



D252-81H1-xx Lens Drawing

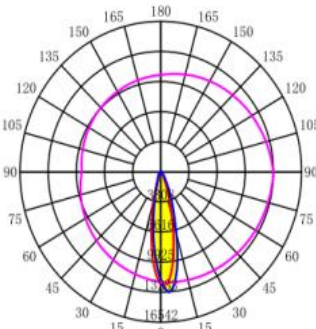


平均光束角 (50%): 18.6° 单位: cd

— CO-C180 — C90-C270 — G1

IESNA Type

Kits Type.: D252-84H1-S-15

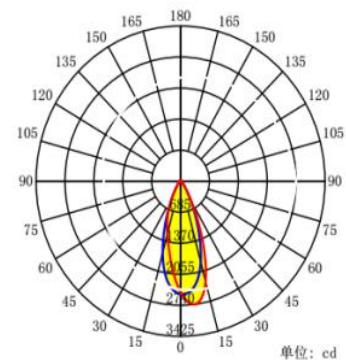


平均光束角 (50%): 23.4° 单位: cd

— CO-C180 — C90-C270 — G4

IESNA Type

Kits Type.: D252-84H1-S-25



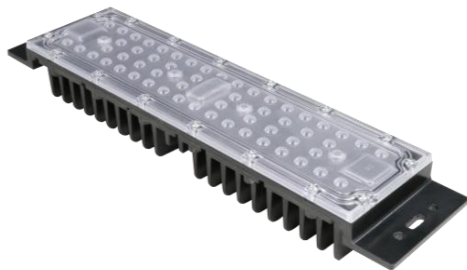
平均光束角 (50%): 38.1° 单位: cd

— CO-C180 — C90-C270 — G7

IESNA Type

Kits Type.: D252-84H1-S-40

The thermal data table



Brand	Mingfa Tech
Series Name	SGT-D252 Kits Series
Series Number	SGT-D252-xxxx
Material	Graphene-polymer alloy
Color & Finishing	Ash Black
Certification	SGS, ROHS, WEEE
Size	L300.0-W70.0-H39.6mm
Weight(gr)	461
Dissipated Power Pd(W)	40.1w
SMD Module Power	50.0w
HeatsinkØs-a ²	234320
Heat Sink T _{Rise} Above Ambient	1.36
Modular Types	SMD
For Environments	Indoor area, Outdoor area
For Lightings	High bay, Horticulture lights
For Application	Industrial & Warehouse, Horticulture, Outdoor, Street light, Flood light
For LED brands	Aura, Bridgelux, Cree, Edison, LG, Lumileds, Ledil, Nichia, Osram, Prolight Opto, Samsung, Seoul, Sharp, Tridonic, Vossloh Schwabe, Zhaga

* 3D files are available in ParaSolid, STP and IGS on request

* The thermal resistance R_{th} is determined with a calibrated heat source of 14mm×14mm central placed on the heat sink, T_{amb} 40° and an open environment. Reference data @ heat sink to ambient temperature rise T_{hs-amb} 50°C
The thermal resistance of a LED cooler is not a fix value and will vary with the applied dissipated power Pd

* Dissipated power Pd. Reference data @ heat sink to ambient temperature rise T_{hs-amb} 50°C
The maximal dissipated power needs to be verified in function of required case temperature T_c or junction temperature T_j and related to the estimated ambient temperature where the light fixture will be placed
Please be aware the dissipated power Pd is not the same as the electrical power P_e of a LED module

To calculate the dissipated power please use the following formula: Pd = P_e × (1-η_L)

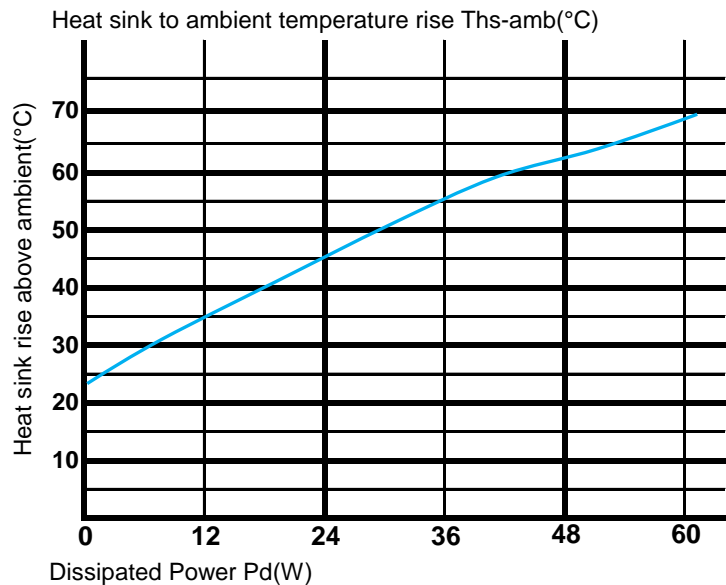
Pd - Dissipated power

P_e - Electrical power

η_L = Light efficiency of the LED module

The thermal data table

Dissipated Power Pd(W)	Pd = Pe x (1-ηL)	Heat sink to ambient thermal resistance Rhs-amb (°C/W)	Heat sink to ambient temperature rise Ths-amb (°C)
	SGT-D252-xxxx		
12.0		2.58	33.50
19.2		2.01	42.50
28.4		1.53	49.10
36.0		1.43	59.40
40.1		1.36	63.10
48.0		1.30	76.00



* Please be aware the dissipated power Pd is not the same as the electrical power Pe of a LED module.

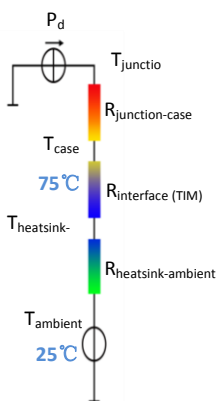
*To calculate the dissipated power please use the following formula: Pd = Pe x (1-ηL).

Pd - Dissipated power ; Pe - Electrical power ; ηL = Light efficiency of the LED module;

*The aluminum substrate side of the package outer shell is thermally connected to the heat sink via TIM (Thermal interface material).

MingFa recommends the use of a high thermal conductive interface between the LED module and the LED cooler.

Either thermal grease, A thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended.



*Thermal resistance is a heat property and a measurement of a temperature difference by which an object or material resists a heat flow.

Geometric shapes are different, the thermal resistance is different. Formula: $\theta = (Ths - Ta) / Pd$

θ - Thermal Resistance [°C/W]; Ths - Heatsink temperature; Ta - Ambient temperature;

*The thermal resistance between the junction section of the light-emitting diode and the aluminum substrate side of the package outer

shell is $R_{\text{junction-case}}$, the thermal resistance of the TIM outside the package is $R_{\text{interface (TIM)}}$ [°C/W], the thermal resistance with the

heat sink is $R_{\text{heatsink-ambient}}$ [°C/W], and the ambient temperature is T_{ambient} [°C].

*Thermal resistances outside the package $R_{\text{interface (TIM)}}$ and $R_{\text{heatsink-ambient}}$ can be integrated into the thermal resistance $R_{\text{case-ambient}}$ at this point. Thus, the following formula is also used:

$$T_{\text{junction}} = (R_{\text{junction-case}} + R_{\text{case-ambient}}) \cdot Pd + T_{\text{ambient}}$$