

Features VS Benefits

- * The XSA-317 Xicato Pin Fin LED Heat Sinks are specifically designed for luminaires using the Xicato LED engines.
- * Mechanical compatibility with direct mounting of the LED engines to the LED cooler and
- thermal performance matching the lumen packages.
- * For spotlight and downlight designs from 500 to 1,600 lumen.
- * Thermal resistance range Rth 5.0°C/W.
- * Xicato Thermal Class ${\bf E}$, (60° tilt angle, $40^\circ C$ ambient) .
- * Modular design with mounting holes foreseen for direct mounting of Xicato XSA/ XIM/ XTM modules.
- * Diameter 48.0mm standard height 50.0mm,Other heights on request.
- * Forged from highly conductive aluminum.

*The XSA-317 Xicato Pin Fin Heat Sink is standard foreseen from a variety of mounting holes which allow direct mounting of all

Xicato Spot and down light LED modules and secondary optics on the Pin Fin LED heat sink.

*In this way mechanical afterwork and related costs can be avoided, and lighting designers can standardize their designs on a limited number of LED coolers. *Below you find an overview of Xicato LED modules which standard fit on the XSA-317 Pin Fin LED Heat Sinks.

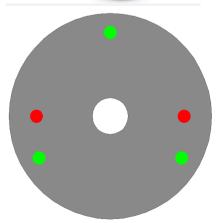
below you find an overview of Alcalo LED modules which standard in on the ASA-517 First in LED freat Sinks.

*MingFa performs thermal validation tests on each of the LED modules mounted on the LED cooler and publishes.

*This data in the Xicato Cooler thermal validation reports.

*For a full overview of available LED coolers for Xicato LEDs, please refer to the Xicato LED cooler overview on.





XSM8030-xxxx ;	XSM9540-xxxx ;				
XSM8040-xxxx ;	XSMV830-xxxx ;				
XSM9527-xxxx ;					
Direct mounting with 3 sc	rewsM3 x 12mm:				
Green indicator marks.					
Xicato XIM LED module	es name :				
XIM198027-xxx ;	XIM198040-xxx ;	XIM09-V9xxxxxx ;			
XIM198030-xxx ;	XIM19V830-xxx ;				
XIM198035-xxx ;	XIM0980 xxxxxx;				
Direct mounting with 3 sc	rews M3 x 20mm;				
Green indicator marks.					
Xicato XTM LED modu	iles:				
XTM19-8027-xxx ;	XTM19-8040-xxx ;	XTM0995 xxxxxx ;			
XTM19-8030-xxx ;	XTM19-V830-xxx ;				
XTM19-8035-xxx ;	XTM09-V9xxxxxx ;				
Direct mounting with 3 sc	rews M3 x 10mm;				
Green indicator marks.					
Direct mounting by Zhaga	mounting holes with 2 scre	wsM3x8mm;			
Red indicator marks.					

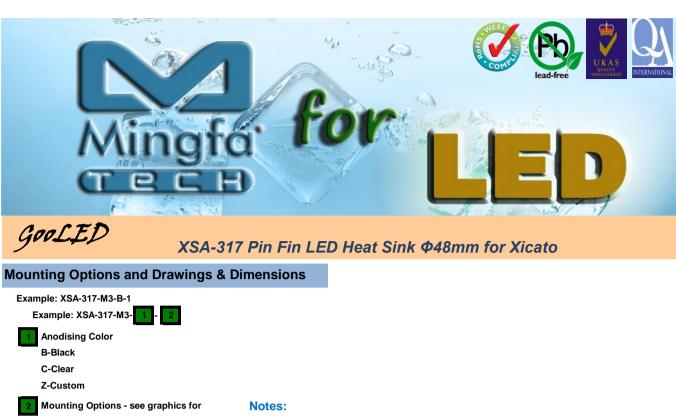
Xicato LED Modules directly Mounting Options

Xicato XSM LED modules name :

XSM8027-xxxx;

Tel:+86-769-39023131 Fax:+86-(020)28819702 ext:22122 Email:sales@mingfatech.com Http://www.heatsinkled.com Http://www.mingfatech.com





details Combinations available Ex.order code - 12 - Mentioned models are an extraction of full product range.

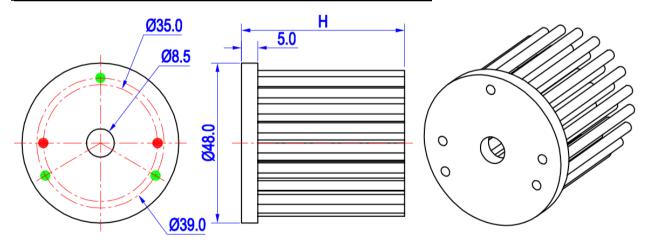
means option 1 and 2 combined

- For specific mechanical adaptations please contact MingfaTech.

ion 1 and 2 combined - MingfaTech

- MingfaTech reserves the right to change products or specifications without prior notice.

MOUNTING OPTION	PART NUMBER	THREAD	THREAD DEPTH	THREAD HOLE DISTANCE
Ν	XSA-317-M3-#-N	М3	6.5mm	39.0mm/ 3-@120°
1	XSA-317-M3-#-1	М3	6.5mm	35.0mm/ 2-@180° (Zhaga Book 3)
2	XSA-317-M3-#-2	M3	Φ8.5mm	Through-Hole







XSA-317 Pin Fin LED Heat Sink Ø48mm for Xicato

The product deta table

GooLED	Model No.	XSA-317
	Heatsink Size	Φ48xH50mm
	Heatsink Material	AL1070
	Finish	Black Anodized
	Weight (g)	64.0
	Dissipated power (Ths-amb,50°C)	10.0 (W)
	Cooling surface area (mm²)	24285
	Thermal Resistance (Rhs-amb)	5.0 (°C/W)

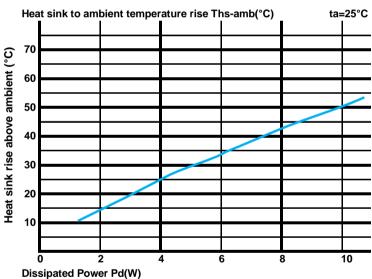
The thermal data table

* Please be aware the dissipated power Pd is not the same as the electrical power Pe of a LED module.

*To calculate the dissipated power please use the following formula: $Pd = Pe \times (I - \eta L)$.

Pd - Dissipated power ; Pe - Electrical power ; ηL = Light effciency of the LED module;

		Heat sink to ambient	Heat sink to ambient
Pd = Pe x (1-ηL)		thermal resistance Rhs-amb (°C/W)	temperature rise Ths-amb (°C)
		XSA-317	
Dissipated Power Pd(W	2.0	7.00	14.0
	4.0	6.25	25.0
	6.0	5.67	34.0
	8.0	5.38	43.0
	10.0	5.00	50.0



*The aluminum substrate side of the package outer shell is thermally connected to the heat sink via TIM (Thermal interface material). MingFa recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, A thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended.

> *Thermal resistance is a heat property and a measurement of a temperature difference by which an object or material resists a heat flow. Geometric shapes are different, the thermal resistance is different. Formula: $\theta = (Ths - Ta)/Pd$

 θ - Thermal Resistance [°C/W] ; Ths - Heatsink temperature ; Ta - Ambient temperature ;

*The thermal resistance between the junction section of the light-emitting diode and the aluminum substrate side of the package outer shell is R_{junction-case}, the thermal resistance of the TIM outside the package is R_{interface (TIM)} [°C/W], the thermal resistance with the heat sink is $R_{heatsink-ambient}$ [°C/W], and the ambient temperature is $T_{ambient}$ [°C].

*Thermal resistances outside the package $R_{\text{interface (TIM)}}$ and $R_{\text{heatsink-ambient}}$ can be integrated into the thermal resistance $\mathsf{R}_{case-ambient}$ at this point. Thus, the following formula is also used: $T_{junction} = (R_{junction-case} + R_{case-ambient}) \cdot Pd + T_{ambient}$

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Tjunctio

T_{case}

75℃

Theatsink-base

Tambien

25°C

Riunction-case

Rinterface (TIM)

R_{heatsink-ambien}

