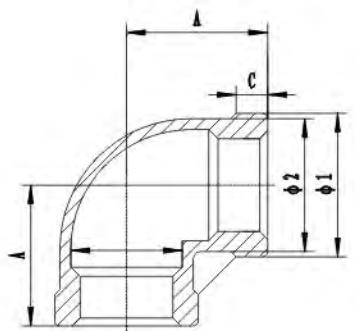




丝扣管件 Threaded fitting



90° 弯头
90° Elbow

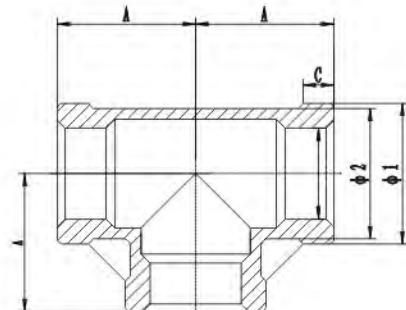


主要外形尺寸 Main outer size

SIZE	$\phi 1$	$\phi 2$	C	A
1/8	13.9	12.2	5.5	17
1/4	16.9	14.9	6	19
3/8	20.2	18.4	6	23
1/2	26.9	24.9	6	27
3/4	31.9	29.9	7	31.5
1	39.9	37.9	8	36.5
1 1/4	48.9	46.4	9	42.5
1 1/2	55.4	52.9	10	47.5
2	67.4	64.9	11	56
2 1/2	84.5	82	13	68
3"	98.5	95.5	15	77.5



三通
Tee

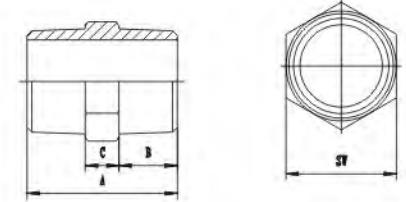


主要外形尺寸 Main outer size

SIZE	$\phi 1$	$\phi 2$	C	A
1/8	13.9	12.2	5.5	17
1/4	16.9	14.9	6	19
3/8	20.2	18.4	6	23
1/2	26.9	24.9	6	27
3/4	31.9	29.9	7	31.5
1	39.9	37.9	8	36.5
1 1/4	48.9	46.4	9	42.5
1 1/2	55.4	52.9	10	47.5
2	67.4	64.9	11	56
2 1/2	84.5	82	13	68
3"	98.5	95.5	15	77.5



六角外丝
Hexagon nipple



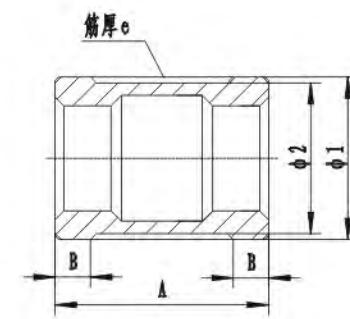
主要外形尺寸 Main outer size

SIZE	A	B	C	SW	角数
1/8	28	11	6	13	6
1/4	32	13	6	15	6
3/8	37	15	7	19	6
1/2	42	17	8	23	6
3/4	45	18	9	29	6
1	49	19	11	36	8
1 1/4	54	21	12	45	8
1 1/2	56	22	12	51	8
2	65	26	13	63	8
2 1/2	76	31	14	78	8
3	80	33	14	92	8
4	86	36	14	117	8

丝扣管件 Threaded fitting



内丝
Socket banded

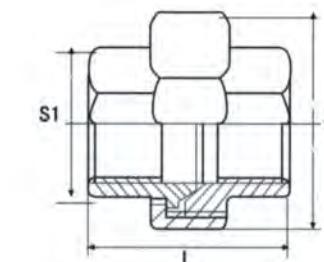


主要外形尺寸 Main outer size

SIZE	$\phi 1$	$\phi 2$	B	e	A
1/8	13.9	12.2	5.5	2.5	25
1/4	16.9	14.9	6	2.5	25
3/8	20.2	18.4	6	2.5	30
1/2	26.9	24.9	6	3	35
3/4	31.9	29.9	7	3	39
1	39.9	37.9	8	3	44
1 1/4	48.9	46.4	9	3.5	50
1 1/2	55.4	52.9	10	3.5	54
2	67.4	64.9	11	4	63
2 1/2	84.5	82	14	4	71.5
3	98.5	95.5	15	4.5	77
4	124	121	17	5	86



活接
Union

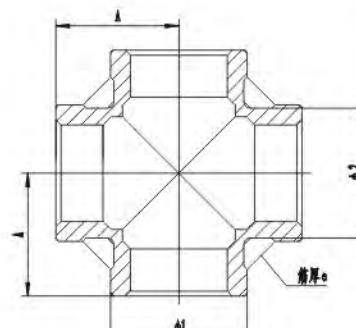


主要外形尺寸 Main outer size

SIZE	L	S	S1
1/4	31	29*8	17*8
3/8	34	34*8	21*8
1/2	38	34*8	24*8
3/4	43	47*8	31*8
1"	49	53*8	38*8
1 1/4	51	64*8	47*8
1 1/2	54	70*8	53*8
2"	61	87.5*8	65*8
2 1/2	69.5	107*10	81*10
3"	82	120*10	94*10
4"	98	147*10	120*10



四通
Cross



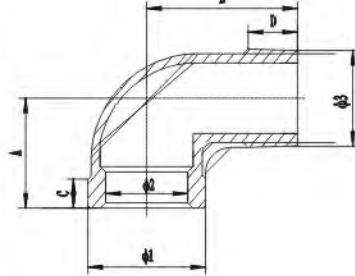
主要外形尺寸 Main outer size

SIZE	$\phi 1$	$\phi 2$	E	A
1/8	13.9	12.2	2.5	17
1/4	16.9	14.9	2.5	19
3/8	20.2	18.4	2.5	23
1/2	26.9	24.9	3	27
3/4	31.9	29.9	3	31.5
1	39.9	37.9	3	36.5
1 1/4	48.9	46.4	3.5	42.5
1 1/2	55.4	52.9	3.5	47.5
2	67.4	64.9	4	56

丝扣管件 Threaded fitting



90° 内外丝弯头
90° Street Elbow



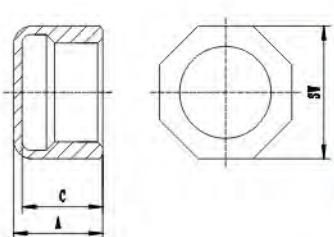
主要外形尺寸 Main outer size

SIZE	$\phi 1$	$\phi 2$	$\phi 4$	A	B	C	D
1/8	13.9	8	10.2	17	24	5.5	7
1/4	16.9	10.7	13.5	20	28	6.5	10
3/8	20.2	14.2	17.2	23	32	7	10
1/2	26.9	17.8	21	28	37	7	13
3/4	31.9	22.8	26.6	32	43	8	15
1"	39.9	28.7	33.6	38	52	10	17
1 1/4	48.9	37.3	42.4	43	59	11	19
1 1/2	55.4	43.8	48.4	48	64	12	19
2"	67.4	55.3	60.3	57	74	13	24

丝扣管件 Threaded fitting



六角管帽
Cap

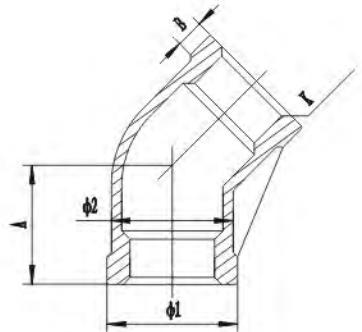


主要外形尺寸 Main outer size

SIZE	A	C	SW	方数
1/8	15		12.8	6
1/4	15		15.5	6
3/8	16	9.5	19	6
1/2	20	11.5	26.5	6
3/4	22	14	31.5	8
1"	26	15	38.5	8
1 1/4	28	17	47.5	8
1 1/2	32	17	54	8
2"	34	25	66	8
4"	44		121.5	8



45° 弯头
Elbow 45°

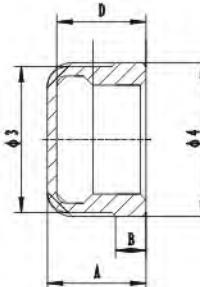


主要外形尺寸 Main outer size

SIZE	$\phi 1$	$\phi 2$	A	B	K
1/2	26.9	24.9	21	3	1.5
3/4	31.9	29.9	25	7	1.5
1"	39.9	37.9	29	8	1.5
1 1/4	48.9	46.4	33	9	2
1 1/2	55.4	52.9	37	10	2
2"	67.4	64.9	42	11	2



圆管帽
Cap

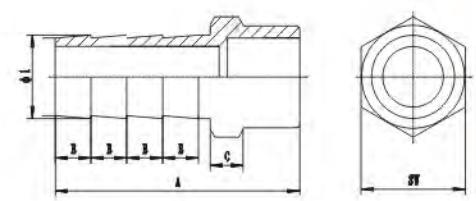


主要外形尺寸 Main outer size

SIZE	$\phi 3$	$\phi 4$	A	B	D
1/8	12.2	13.9	15	5.5	12.6
1/4	14.9	16.9	15	6	12.6
3/8	18.4	20.2	16	6	13.6
1/2	24.9	26.9	20	6	17.5
3/4	29.9	31.9	22	7	19.5
1"	37.9	39.9	26	8	23.5
1 1/4	46.4	48.9	28	9	25
1 1/2	52.9	55.4	30	10	26.5
2"	64.9	67.4	34	11	30.5
2 1/2	80	84	39	13	35.5
3"	94.5	98	42	15	38



水管接头
Hose nipple

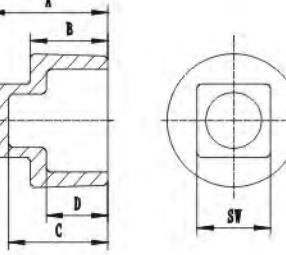


主要外形尺寸 Main outer size

SIZE	$\phi 1$	A	C	E	SW	方数
1/8	8	38	6	5	12	6
1/4	8	42	6	5	15	6
3/8	10	48	7	5.5	19	6
1/2	14	60	8	8	23	6
3/4	19	65	9	9	29	6
1"	26	75	11	10	36	8
1 1/4	32	84.5	12	12	45	8
1 1/2	38	90	12	13	51	8
2"	51	99	13	14	63	8
2 1/2	63	106	12	15	78	8
3"	76	114	12	16	92	8
4"	102	124	14	17	118	8



四角塞头
Square plug



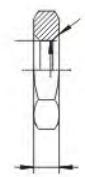
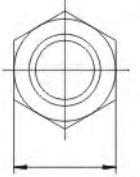
主要外形尺寸 Main outer size

SIZE	A	B	C	D	SW
1/8	13	6.5	10.5	4.5	6
1/4	17.5	11	15	8.7	8
3/8	17.5	11	15	8.7	10
1/2	21	13	18.5	10.7	12
3/4	24	14.5	21	12.2	17
1"	27.5	17	24.5	14.5	19
1 1/4	34	23	31	20.5	23
1 1/2	35.5	23.5	32.5	21	26
2"	39.5	26.5	36	23.5	31.5
2 1/2	39	27	35	23.5	32
3"	44	30	40	26	36

丝扣管件 Threaded fitting



六角螺母
Hexagon nut

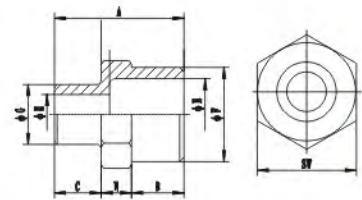


主要外形尺寸 Main outer size

Size	ϕ	H	SW	C	方数
1/8	8.5	5.7	19	1	6
1/4	11.4	5.8	21	1.5	6
3/8	14.8	6.8	25	1.5	6
1/2	18.5	7.5	31	2	6
3/4	24	8.5	35.5	2	6
1"	30.2	9.5	45	2.5	6
1 1/4	38.8	10	53	2.5	6
1 1/2	44.6	11.3	58	2.5	6
2"	55.4	12	71.5	2.5	6



异径六角外螺纹接头
Red.Hex.Nipple



主要外形尺寸 Main outer size

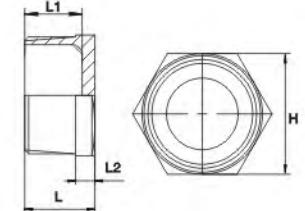
SIZE	A	B	C	SW	边数
1/4*1/8	30	13	6	15	6
3/8*1/8	33	15	7	19	6
3/8*1/4	35	15	7	19	6
1/2*1/4	38	17	8	23	6
1/2*3/8	40	18	8	23	6
3/4*1/4	40	18	9	29	6
3/4*3/8	42	19	9	29	6
3/4*1/2	44	18	9	29	6
1*3/8	45	19	11	36	8
1*1/2	47	19	11	36	8
1*3/4	48	19	11	36	8
1 1/4*1/2	50	21	12	45	8
1 1/4*3/4	51	21	12	45	8
1 1/4*1	52	21	12	45	8
1 1/2*1/2	51	22	12	51	8
1 1/2*3/4	52	22	12	51	8
1 1/2*1	53	22	12	51	8
1 1/2*1 1/4	55	22	12	51	8
2*1/2	56	26	13	63	8
2*3/4	57	26	13	63	8
2*1	58	26	13	63	8
2*1 1/4	60	26	13	63	8
2*1 1/2	61	26	13	63	8
2 1/2*1 1/2	67	31	14	78	8
2 1/2*2	71	31	14	78	8

主要外形尺寸 Main outer size

SIZE	L	L1	L2	H	边数
1/8	17		6	12	6
1/4	18	16	6	15	6
3/8	20	18	6	18	6
1/2	22	20	7	23	6
3/4	25	22.5	7	28	6
1	25.5	23	7.5	35	8
1 1/4	29	26	8	44	8
1 1/2	31	28	9	50	8
2	35	31.5	10	62	8



六角塞头
Hexagon plug



不锈钢无缝管件Stainless steel seamless fitting

ASME/ANSI B16.9 对焊异径三通、四通 Butt-Welding Reducing tee and Reducing Cross

公称通径 Nor-minal Pipe Size DN(in)	端部外径 Outside Diameter at Bevel	中心至端面 Center to End	
		T1xT2	C M
4x11/2	114.3x48.3	104.6	85.9
5x4	141.3x114.3		117.3
5x31/2	141.3x106.6		114.3
5x3	141.3x88.9	124.0	111.3
5x21/2	141.3x73.0		108.0
5x2	141.3x60.3		104.6
6x5	168.3x141.3		136.7
6x4	168.3x114.3		130.0
6x31/2	168.3x101.6	142.7	127.0
6x3	168.3x88.9		124.0
6x21/2	168.3x73.0		120.7
8x6	219.1x168.3	177.8	168.1
8x5	219.1x141.3		162.1
8x4	219.1x114.3		155.4
8x31/2	219.3x101.6		152.4
10x8	273.1x219.1	215.9	203.2
10x6	273.1x168.3		193.5
10x5	273.1x141.3		190.5
10x4	273.1x114.3		184.2
12x10	323.9x273.1	254.0	241.3
12x8	323.9x219.1		228.6
12x6	323.9x168.3		218.9
12x5	323.9x141.3		215.9
14x12	355.6x323.9	279.4	269.7
14x10	355.6x273.1		257.0
14x8	355.6x219.1		247.7
14X6	355.6x168.3		238.3
16x14	406.4x355.6	304.8	304.8
16x12	406.4x323.9		295.1
16x10	406.4x273.1	304.8	282.4
16x8	406.4x219.1		273.1
16x6	406.4x168.3		263.7
18x16	457.2x406.4	342.9	330.2
18x14	457.2x355.6		330.2
18x12	457.2x323.9	342.9	320.5
18x10	457.2x273.1		307.8
18x8	457.2x219.1		298.5
20x18	508.0x457.2	381.0	368.3
20x16	508.0x406.4		355.6
20x14	508.0x355.6		355.6
20x12	508.0x323.9		345.9
20x10	508.0x273.1		333.2
20x8	508.0x219.1		323.9
22x20	558.8x508.0	419.1	406.4
22x18	558.8x457.2		393.7
22x16	558.8x406.4		381.0

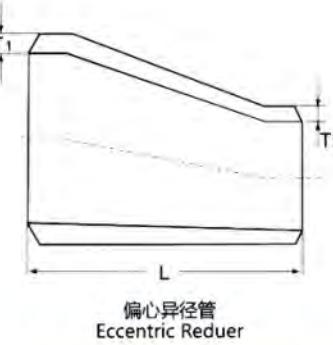
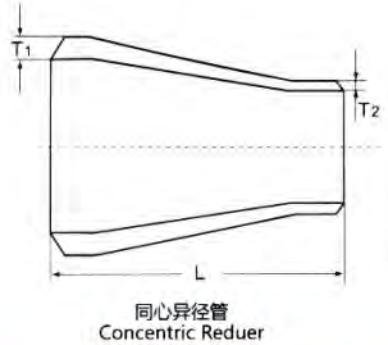
不锈钢无缝管件Stainless steel seamless fitting

ASME/ANSI B16.9 对焊异径三通、四通 Butt-Welding Reducing tee and Reducing Cross

公称通径 Nor-minal Pipe Size DN(in)	端部外径 Outside Diameter at Bevel	中心至端面 Center to End	
		T1xT2	C M
34x28	863.6x711.2	41.9.1	381.0
34x26	863.6x660.4		371.3
34x24	863.6x609.6		358.6
34x22	863.6x558.8	431.8	431.8
34x20	863.6x508.0		419.1
34x18	863.6x457.2		406.4
34x16	863.6x406.4		396.7
36x34	914.4x863.6	431.8	384.0
36x32	914.4x812.8		406.4
36x30	914.4x762.0		422.1
36x28	914.4x711.2	495.3	444.5
36x26	914.4x660.4		431.8
36x24	914.4x609.6		422.1
36x22	914.4x558.8	520.7	508.0
36x20	914.4x508.0		520.7
36x18	914.4x457.2		495.3
36x16	914.4x406.4		482.6
38x36	965.2x914.4	520.7	508.0
38x34	965.2x863.6		495.3
38x32	965.2x812.8		482.6
38x30	965.2x762.0		469.9
38x28	965.2x711.2		457.2
38x26	965.2x660.4		447.5
38x24	965.2x609.6	558.8	533.4
38x22	965.2x558.8		520.7
38x20	965.2x508.0		508.0
38x18	965.2x457.2		495.3
40x38	1016.0x965.2	558.8	533.4
40x36	1016.0x914.4		520.7
40x34	1016.0x863.6		482.6
40x32	1016.0x812.8		472.9
40x30	1016.0x762.0		460.2
40x28	1016.0x711.2	596.9	580.0
40x26	1016.0x660.4		571.5
40x24	1016.0x609.6		558.8
40x22	1016.0x558.8		546.1
40x20	1016.0x508.0		533.4
40x18	1016.0x457.2		520.7
42x40	1066.8x1016.0	635.0	580.0
42x38	1066.8x965.2		568.8
42x36	1066.8x914.4		558.8
42x34	1066.8x863.6		546.1
42x32	1066.8x812.8		533.4
42x30	1066.8x762.0		520.7
42x28	1066.8x711.2		508.0
42x26	1066.8x660.4		495.3
42x24	1066.8x609.6		482.6
42x22	1066.8x558.8		472.9
48x46	1219.2x1168.4	635.0	580.0
48x44	1219.2x1117.6		568.8
48x42	1219.2x1066.8		558.8
48x40	1219.2x1016.0		546.1
48x38	1219.2x965.2		533.4
48x36	1219.2x914.4		520.7
48x34	1219.2x863.6		508.0
48x32	1219.2x812.8		495.3
48x30	1219.2x762.0		482.6
48x28	1219.2x711.2		472.9
48x26	1219.2x660.4		460.2
48x24	1219.2x609.6		457.2
48x22	1219.2x558.8		447.5
48x46	1219.2x1168.4	635.0	580.0
48x44	1219.2x1117.6		568.8
48x42	1219.2x1066.8		558.8
48x40	1219.2x1016.0		546.1
48x38	1219.2x965.2		533.4
48x36	1219.2x914.4		520.7
48x34	1219.2x863.6		508.0
48x32	1219.2x812.8		495.3
48x30	1219.2x762.0		482.6
48x28	1219.2x711.2		472.9
48x26	1219.2x660.4		460.2
48x24	1219.2x609.6		457.2
48x22	1219.2x558.8		447.5

不锈钢无缝管件 Stainless steel seamless fitting

ASME/ANSI B16.9 对焊同心、偏心异径管 Butt-Welding Concentric & Eccentric Reducers



公称通径 Nor-minal Pipe Size DN(in)	端部外径 Outside Diameter at Bevel	长度 End to End
	T1XT2	L
3/4X1/2 3/4X3/8	26.7X21.3 26.7X17.1	38.1
1X3/4 1X2/2	33.4X26.7 33.4X21.3	50.8
11/4X1 11/4X3/4 11/4X1/2	42.2X33.4 42.2X26.7 42.2X21.3	50.8
11/2X11/4 11/2X1 11/2X3/4 11/2X1/2	48.3X42.2 48.3X33.4 48.3X26.7 48.3X21.3	63.5
2X11/2 2X11/4 2X1 2X3/4	60.3X48.3 60.3X42.2 60.3X33.4 60.3X26.7	76.2
21/2X2 21/2X11/2 21/2X11/4 21/2X1	70.3X60.3 73.0X48.3 73.0X42.2 73.0X33.4	88.9
3X21/2 3X2 3X11/2 3X11/4	88.9X73.0 88.9X60.3 88.9X48.3 88.9X42.2	88.9
31/2X3 31/2X21/2 31/2X2 31/2X11/2 31/2X11/4	102.6X88.9 101.6X73.0 101.6X60.3 201.6X48.3 101.6X42.2	101.6
4x31/2 4x3	214.3X101.6 124.3X88.9	101.6

公称通径 Nor-minal Pipe Size DN(in)	端部外径 Outside Diameter at Bevel	长度 End to End
	T1XT2	L
4X21/2 4X2 4X11/2	114.3X73.0 114.3X60.3 114.3X48.3	101.6
5X4 5X31/2 5X3 5X21/2 5X2	141.3X114.3 141.3X101.6 141.3X88.9 141.3X73.0 141.3X60.3	127.0
6X5 6X4 6X31/2 6X2 6X21/2	168.3X141.3 168.3X114.3 168.3X101.6 168.3X88.9 168.3X73.0	139.7
8X6 8X5 8X4 8X31/2	219.1X168.3 219.1X141.3 219.1X114.3 219.1X101.6	152.4
10X8 10X6 10X5 10X4	273.1X219.1 273.1X168.3 273.1X141.3 273.1X114.3	177.8
12X10 12X8 12X6 12X5	323.9X273.1 323.9X219.1 323.9X168.3 323.9X141.3	203.2
14X12 14X10 14X8 14X6	355.6X323.9 355.6X273.1 355.6X219.1 355.6X168.3	330.2
16X14	406.4X355.6	355.6

不锈钢无缝管件 Stainless steel seamless fitting

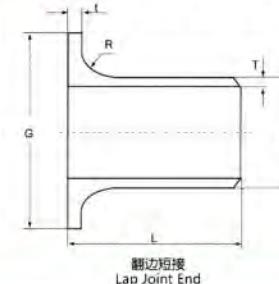
ASME/ANSI B16.9 对焊同心、偏心异径管 Butt-Welding Concentric & Eccentric Reducers

公称通径 Nor-minal Pipe Size DN(in)	端部外径 Outside Diameter at Bevel	长度 End to End
	T1XT2	L
16X12 16X10 16X8	406.4X323.9 406.4X273.1 406.4X219.1	355.6
18X16 18X14 18X12 18X10	457.2X406.4 457.2X355.6 457.2X323.9 457.2X273.1	381.0
20X18 20X16 20X14 20X12	508.0X457.2 508.0X406.4 508.0X355.6 508.0X323.9	508.0
22X20 22X18 22X16 22X14	558.8X508.0 558.8X457.2 558.8X406.4 558.8X355.6	508.0
24X22 24X20 24X18 24X16	609.6X558.8 609.6X508.0 609.6X457.2 609.6X406.4	508.0
26X24 26X22 26X20 26X18	660.4X609.6 660.4X558.8 660.4X508.0 660.4X457.2	609.6
28X26 28X24 28X20 28X18	711.2X660.4 711.2X609.6 711.2X508.0 711.2X457.2	609.6
30X28 30X26 30X24 30X20	762.0X711.2 762.0X660.4 762.0X609.6 762.0X508.0	609.6
32X30 32X28 32X26 32X24	812.8X762.0 812.8X711.2 812.8X660.4 812.8X609.6	609.6
34X32 34X30	863.6X812.8 863.6X762.0	609.6

公称通径 Nor-minal Pipe Size DN(in)	端部外径 Outside Diameter at Bevel	长度 End to End
	T1XT2	L
34X26 34X24	863.6X660.4 863.6X609.6	609.6
36X34 36X32 36X30 36X26 36X24	914.4X863.6 914.4X812.8 914.4X762.0 914.4X660.4 914.4X609.6	609.6
38X36 38X34 38X32 38X30 38X28 38X26	965.2X914.4 965.2X863.6 965.2X812.8 965.2X762.0 965.2X711.2 965.2X660.4	609.6
40X38 40X36 40X34 40X32 40X30	1016.0X965.2 1016.0X914.4 1016.0X863.6 1016.0X812.8 1016.0X762.0	609.6
42X40 42X38 42X36 42X34 42X32 42X30	1066.8X1016.0 1066.8X965.2 1066.8X914.4 1066.8X863.6 1066.8X812.8 1066.8X762.0	609.6
44X42 44X40 44X38 44X36	1117.6X1066.8 1117.6X1016.0 1117.6X965.2 1117.6X914.4	609.6
46X44 46X42 46X40 46X38	1168.4X1117.6 1168.4X1066.8 1168.4X1016.0 1168.4X965.2	711.2
48X46 48X44 48X42 48X40	1219.2X1168.4 1219.2X1117.6 1219.2X1066.8 1219.2X1016.0	711.2

不锈钢无缝管件 Stainless steel seamless fitting

MSS SP-43、ASME/ANSI B16.9-86翻边短接 Lap Joint Stub Ends



公称通径 Nominal Pipe Size DN(in)	端部外径 Outside Diameter at Bevel	长度 End to End L		圆角半径 Radius of fillet		搭接直径 Diameter of Lap
				A型	B型	
		D	MSS SP-43	ASME	R	G
1/2	21.3	50.8	76.2	3.0	0.8	35.0
3/4	26.7	50.8	76.2	3.0	0.8	42.9
1	33.4	50.8	101.6	3.0	0.8	50.8
1 1/4	42.2	50.8	101.6	4.8	0.8	63.5
1 1/2	48.3	50.8	101.6	6.4	0.8	73.2
2	60.3	63.5	152.4	7.9	0.8	91.9
2 1/2	73.0	63.5	152.4	7.9	0.8	104.6
3	88.9	63.5	152.4	9.6	0.8	127.0
3 1/2	101.6	76.2	152.4	9.6	0.8	139.7
4	114.3	76.2	152.4	11.2	0.8	157.2
5	141.3	76.2	203.2	11.2	1.6	185.7
6	168.3	88.9	203.2	12.7	1.6	215.9
8	219.1	101.6	203.2	12.7	1.6	269.7
10	273.0	127.0	254	12.7	1.6	323.9
12	323.8	152.4	254	12.7	1.6	381.0
14	355.6	152.4	304.8	12.7	1.6	412.8
16	406.4	152.4	304.8	12.7	1.6	469.9
18	457.0	152.4	304.8	12.7	1.6	533.4
20	508.0	152.4	304.8	12.7	1.6	584.2
22	559	-	304.8	12.7	-	641.4
24	609.6	152.4	304.8	12.7	1.6	692.2

注Note: ①搭接厚度t不小于公称壁厚。当采用榫槽面、凹凸面等密封面时, 心须增加搭接厚度。
Bonding thickness(t)not less than nominal thickness. The bonding thickness should be increased for tongue-groove seal face, male & female face and so on.

②适用于与sch40s或更薄的不锈钢管子联接。

Suitable for the coupling of stainless tubes with sch40s or thinner.

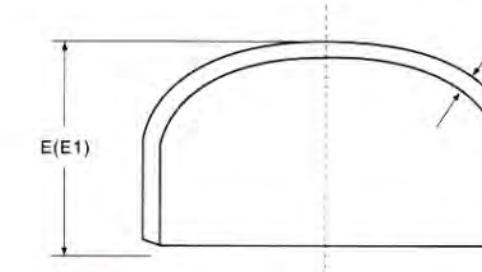
③R尺寸符合ANSI B16.5中搭接法兰凸缘所规定的半径, 请订货时注明圆角半径的型式。 Please Indicate as ordering for the requirements on the sizes of L or G
R Size accords with the radius stipulated in ASNI B16.5 relating to bonding flange, ④L或G尺寸另有要求时, 请订货时说明。

⑤圆每半径R只Y,-}MSS SP-43翻边短接有效。

Radius R is only valid for lap joint stub ends of MSS Sp-43

不锈钢无缝管件 Stainless steel seamless fitting

管帽 Cap



管帽 Cap

公称通径 Nominal Pipe Size DN(in)	端部外径 Outside Diameter at Bevel	全长 Length		对尺寸E的 限制厚度 Limiting Wall Thickness for Length E
		T	E	
1/2	21.3	25.4	25.4	3.73
3/4	26.7	25.4	25.4	3.91
1	33.4	38.1	38.1	4.55
1 1/4	42.2	38.1	38.1	4.85
1 1/2	48.3	38.1	38.1	5.08
2	60-3	38.1	44.5	5.54
2 1/2	73.0	38.1	50.8	7.01
3	88.9	50.8	63.5	7.62
3 1/2	101.6	63.5	76.2	8.08
4	114.3	63.5	76.2	8.56
5	141.3	76.2	88.9	9.53
6	168.3	88.9	101.6	10.97
8	219.1	101.6	127.0	12.70
10	273.1	127.0	152.4	12.70
12	323.9	152.4	177.8	12.70
14	355.6	165.1	190.5	12.70
16	406.4	177.8	203.2	12.70

公称通径 Nominal Pipe Size DN(in)	端部外径 Outside Diameter at Bevel	全长 Length		对尺寸E的 限制厚度 Limiting Wall Thickness for Length E
		T	E	
18	457.2	203.2	228.6	12.70
20	508.0	228.6	254.0	12.70
22	558.8	254.0	254.0	12.70
24	609.6	266.7	304.8	12.70
26	660.4	266.7	-	-
28	711.2	266.7	-	-
30	762.0	266.7	-	-
32	812.8	266.7	-	-
34	863.6	266.7	-	-
36	914.4	266.7	-	-
38	965.2	304.8	-	-
40	1016.0	304.8	-	-
42	1066.8	304.8	-	-
44	1117.6	342.9	-	-
46	1168.4	342.9	-	-
48	1219.2	342.9	-	-

注: ①管帽的全长不大于限制厚度时为E, 超过限制厚度为E1。 ②壁厚T见第38页壁厚表。

Note: ①E shows that the overall length of socket caps not greater than limiting thickness while E1 for exceeding the limiting thickness
②Please see the wall thickness T in Page 38 Thickness List

ASME/ANSI B16.9、B16.28 规定的对焊管件焊接端坡口的结构形式
End Preparation of Butt-Welding Fittings to ASME/ANSI B16.9、B16.28

